Lithium Malonate Enolates as Precursors for Radical Reactions — Convenient Induction of Radical Cyclizations with either Radical or Cationic Termination

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Dedicated to Professor Dr. Henning Hopf on the occasion of his 60th birthday

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Lithium malonate enolates 4 or 13 are oxidized to the corresponding radicals by ferrocenium hexafluorophosphate (1) or CuCl₂ (2). Trapping by TEMPO (5) to produce 6, dimerization to 7, or radical 5-exo cyclizations are possible subsequent reaction steps following radical generation. The structure of the radical cyclization acceptor determines the outcome of the overall reaction sequence. Tertiary benzylic, alkyl, and α -alkoxy radicals are oxidized by 1. The carbenium ions are stabilized by nucleophilic trapping or deprotonation to give compounds 14 and 18. Secondary alkyl and vinyl radicals are not oxidized and, in the absence of trapping reagents, form radical-derived products. Radical 5-exo cyclization of 13 induced by CuCl2 (2) was also efficient. At least for alkyl radicals, however, ligand transfer is the exclusive stabilization pathway, giving access to chloroalkylcyclopentane derivatives 21. Radical scavenging studies revealed that malonyl radical trapping is slow, so that 5-exo cyclizations occurred. The cyclized radicals couple with TEMPO (5) to afford oxygenated cyclopentane derivatives 31, depending on the rate of radical SET oxidation. The reaction behavior of compounds 14, 22, 23, and 31 was investigated. Mechanistic issues are discussed and implications for synthetic planning are given.

Introduction

Sequential reactions are of rapidly growing importance in organic chemistry. Such reaction sequences allow timeand resource-efficient access to complex target structures from simple precursors.^[1] Most of the strategies so far applied consist of domino processes, in which one intermediate type (anions or radicals or cations or carbenes) or pericyclic processes are involved [Equation (1)]. However, the success of the overall one-pot process will critically depend on the characteristic reactivity of the chosen intermediates.

$$M \longrightarrow [R^{1} * \longrightarrow R^{2} * \longrightarrow R^{3} * \longrightarrow R^{4} * \longrightarrow \neg R^{n} *] \longrightarrow P$$

$$* = {}^{+} \mathbf{or} \cdot \mathbf{or}^{-}$$
(1)

Consequently, reaction sequences in which multiple intermediates of different oxidation states may be selectively generated and allowed to react are potentially much more attractive [Equation (2)].[2] This process amplifies the applicability of these intermediates and opens up complementary reaction channels in reaction sequences. Moreover, such heterointermediate reaction sequences may be planned either as overall oxidative processes or as overall reductive ones. The prerequisite for these sequences is the incorporation of selective electron transfer steps that induce the changes in the oxidation states.

$$M \rightleftharpoons [R^{1-} \rightleftharpoons R^{2-} \rightleftharpoons R^3 \cdot \rightleftharpoons R^4 \cdot \rightleftharpoons R^{5+} \rightleftharpoons R^{6+}] \rightleftharpoons P$$
 (2)

For reductive heterointermediate reaction sequences, SmI₂ has proven a valuable reagent.^[3] Oxidative heterointermediate reaction sequences according to Equation (2), in contrast, are much less well developed, but oxidative radical reaction sequences of neutral carbonyl compounds employing Mn(OAc)₃ [4] or ceric ammonium nitrate (CAN)^[5] are well established. A different picture emerges if carbanions, radicals, and carbenium ions are considered as intermediates in reaction sequences. In simple systems, enolate oxidation^[6] followed by dimerization or oxygenation has been accomplished by use of reagents such as Cu^{II} [7] or Fe^{III} salts, [8] I_2 , [9] $TiCl_4$, [10] or anodic oxidation. [11]

Other synthetic applications of α -carbonyl radicals generated by SET oxidation of enolates are rather rare. Schäfer and co-workers have studied anodic enolate oxidation/radical addition/SET oxidation/lactonization.[12] Kende demonstrated that equilibrium-generated β-diketone enolates may undergo SET oxidation by K₃[Fe(CN)₆], followed by radical cyclization onto phenolates ultimately to form spiro[4,5]nonadienones.[13] This method, however, is limited to β-diketones as radical precursors; even malonates do not react under these conditions.

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$$\begin{array}{c} R^{1} R^{3} \\ R^{2} \\ R^{2} \\ \end{array} \qquad \begin{array}{c} R^{4} \\ \text{Function} \\ \text{R}^{2} \\ \end{array} \qquad \begin{array}{c} R^{2} \\ \text{Function} \\ \text{R}^{2} \\ \end{array} \qquad \begin{array}{c} R^{2} \\ \text{R}^{2} \\ \end{array} \qquad \begin{array}{c} R^{1} R^{3} R^{4} \\ \text{R}^{2} \\ \end{array} \qquad \begin{array}{c} R^{1} R^{3} R^{4} \\ \text{R}^{2} \\ \end{array} \qquad \begin{array}{c} R^{1} R^{3} R^{4} \\ \text{R}^{2} \\ \end{array} \qquad \begin{array}{c} R^{1} R^{3} R^{4} \\ \text{R}^{2} \\ \end{array} \qquad \begin{array}{c} R^{1} R^{3} R^{4} \\ \text{R}^{2} \\ \end{array} \qquad \begin{array}{c} R^{1} R^{3} R^{4} \\ \text{R}^{2} \\ \end{array} \qquad \begin{array}{c} R^{1} R^{3} R^{4} \\ \text{R}^{2} \\ \end{array} \qquad \begin{array}{c} R^{1} R^{3} R^{4} \\ \text{R}^{2} \\ \end{array} \qquad \begin{array}{c} R^{1} R^{3} R^{4} \\ \text{R}^{2} \\ \end{array} \qquad \begin{array}{c} R^{1} R^{3} R^{4} \\ \text{R}^{2} \\ \end{array} \qquad \begin{array}{c} R^{1} R^{3} R^{4} \\ \text{R}^{2} \\ \end{array} \qquad \begin{array}{c} R^{1} R^{3} R^{4} \\ \text{R}^{2} \\ \end{array} \qquad \begin{array}{c} R^{1} R^{3} R^{4} \\ \text{R}^{2} \\ \end{array} \qquad \begin{array}{c} R^{1} R^{3} R^{4} \\ \text{R}^{2} \\ \end{array} \qquad \begin{array}{c} R^{1} R^{3} R^{4} \\ \text{R}^{2} \\ \end{array} \qquad \begin{array}{c} R^{1} R^{3} R^{4} \\ \text{R}^{2} \\ \end{array} \qquad \begin{array}{c} R^{1} R^{3} R^{4} \\ \text{R}^{2} \\ \end{array} \qquad \begin{array}{c} R^{1} R^{3} R^{4} \\ \text{R}^{2} \\ \end{array} \qquad \begin{array}{c} R^{1} R^{3} R^{4} \\ \text{R}^{2} \\ \end{array} \qquad \begin{array}{c} R^{1} R^{3} R^{4} \\ \text{R}^{2} \\ \end{array} \qquad \begin{array}{c} R^{1} R^{3} R^{4} \\ \text{R}^{2} \\ \end{array} \qquad \begin{array}{c} R^{1} R^{3} R^{4} \\ \end{array} \qquad \begin{array}{c} R^{1} R^{3} R^{4} \\ \text{R}^{2} \\ \end{array} \qquad \begin{array}{c} R^{1} R^{3} R^{4} \\ \end{array}$$

Scheme 1

On the basis of these results, reaction sequences according to Equation (2) should be feasible. The advantages of employing anionic intermediates C as precursors for radical reactions are clear (Scheme 1). The anionic precursor C is simply generated by deprotonation of A. In contrast, traditional Bu₃SnH-mediated radical chain reactions require precursors **B** that often actually originate from functionalization of A or C. Slow radical reaction steps $D \rightarrow E$, which may not propagate chain reactions, especially at low temperature, are not a particular concern in processes starting from C. Finally, in contrast to radical chain reactions, removal of the ultimate radicals E can be achieved either by trapping with external reagents Y to form F or by further SET oxidation to produce a carbenium ion G, which may react with nucleophiles to give H. Opportunities for the synthesis of diversely functionalized products are hence much broader than those offered by tin hydride reactions.

The most important potential advantage, however, is that anionic reactions can be combined with radical and cationic reactions, thus amplifying the applicability of intermediates.[14] Nevertheless, such reaction sequences require SET oxidation steps $C \to D$ and $E \to G$, and so there is a need to devise reagents that promote these steps efficiently and predictably. An important prerequisite is that they should not interfere with the intermediates generated during the reaction sequence unless this is desired. No known oxidant fulfills these requirements perfectly. In anodic radical generation, high radical concentrations near the electrode sometimes produce unwanted side reactions such as dimerization or overoxidation. PET conditions often produce low yields of the desired products. Problems associated with chemical oxidation may include dependence on the reaction conditions and, more seriously, ligand transfer from the oxidant to radicals.

Here we report the results of investigations aimed at the development of techniques for the use of enolates \mathbf{C} as precursors for radical 5-*exo* cyclizations. SET oxidation of \mathbf{C} gives α -carbonyl radicals \mathbf{D} , which cyclize. The final radicals \mathbf{E} may be trapped either by further SET oxidation,

giving G, or by another radical Y' (Scheme 1). In this fundamental study, we chose malonates as starting materials, since they form robust enolates and they are not prochiral, thus avoiding the complicating problem of diastereomer formation during radical cyclization.^[16] Malonate enolate SET oxidation is most conveniently induced by ferrocenium hexafluorophosphate^[17] (1) and anhydrous CuCl₂ (2). An important issue is the termination of the cyclization reaction. Depending on the alkene cyclization acceptor and the oxidant, several functionalized structures can be obtained, mainly in good yield and with high chemoselectivity. The results of this study provide means for the generalization of oxidative reaction sequences incorporating anions, radicals, and cations in a predictable fashion. We also show that 1 is a conveniently accessible and recyclable SET oxidant for enolates and radicals, thus adding an environmental advantage to these cyclization reactions.

Results and Discussion

Initial Studies — SET Oxidation/Radical Trapping of Lithium Methylmalonate Enolate 4

To test the efficiency of the enolate \rightarrow malonyl radical SET oxidation, diethyl methylmalonate (3) was chosen as a model substrate. Deprotonation of 3 by LDA in DME^[18] at -78 °C gave enolate 4. Two series of experiments were performed with 4, to evaluate whether radical generation occurs and whether the oxidant undergoes ligand transfer sufficiently slowly to allow radical reactions (Scheme 2).

Oxidants:
$$Fe^{\bigoplus}$$
 PF₆ CuCl₂

1 2

COOEt

COOEt

1.3 equiv. LDA, [50mM] DME, -78°C, 30 min.

EtO

OLi

Oxidant

 O

E

 O

E

Scheme 2

In the first series, SET oxidation of **4** was performed with various oxidants at 0 °C in the presence of free radical TEMPO (**5**) (Table 1). In a control experiment (Entry 1), it was established that **5** did not itself act as an oxidant. [19] Oxidants **1** and **2** induced SET oxidation/oxygenation of **4**, efficiently providing piperidinyloxymethylmalonate **6a** as a colorless, crystalline solid, in 86% and 88% yields, respectively (Entries 2 and 3). Other common oxidants such as

Table 1. Evaluation of SET oxidants for oxidative radical generation from methylmalonate enolates

Entry	Oxidant ^[a]	3 [%] ^[b]	6 [%]	7 [%]	8 [%]
1	5	95	_	_	_
2	1	_	a 86	_	_
3	2	_	a 88	_	_
4	FeCl ₃	80	_	_	_
5	$K_3[Fe(CN)_6]$	72	_	_	_
6	1	_	b 3	21	26
7	2	8	_	74	_
8	FeCl ₃	92	_	_	_
9	$K_3[Fe(CN)_6]$	84	_	_	_
10	$Fe(phen)_3(PF_6)_3$	35	_	10	7
11	$(p\text{-BrC}_6\text{H}_4)_3\text{N}\cdot\text{PF}_6$	50	_	_	_

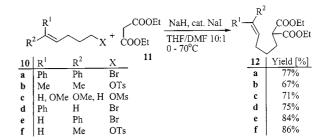
[a] The oxidant was added portionwise as a solid to a [50 mm] enolate solution at 0 °C in DME until consumption ceased. — [b] All yields are isolated yields.

anhydrous $FeCl_3$ or $K_3[Fe(CN)_6]$ did not oxidize **4** (Entries 4 and 5).

To assess the degree of involvement of ligand-derived products, enolate oxidation was conducted in the absence of efficient radical scavenger 5. Oxidant 1 produced a separable mixture of the symmetrical and the unsymmetrical dimers 7 and 8, in 21% and 26% yields, respectively (Entry 6), with 3% of ferrocenylmalonate 6b also being isolated. In contrast, oxidation of 4 with CuCl₂ (2) gave only the symmetrical dimer 7, in 74% yield, and 8% of 3 (Entry 7). Enolate oxidation/dimerization experiments with FeCl₃ and K₃[Fe(CN)₆] paralleled those performed in the presence of TEMPO. Enolate oxidation failed to occur with either reagent, use of LDA or nBuLi as the base for deprotonation of 3 notwithstanding (Entries 8 and 9). Application of even stronger SET oxidants was not useful; Schmittel's Fe(phen)₃(PF₆)₃^[20] was consumed quickly, but only 10% and 7% of dimers 7 and 8 were isolated, along with 35% of recovered 3 (Entry 10). Tris(p-bromophenyl)aminium hexafluorophosphate also reacted quickly, but only 50% of 3 was recovered, accompanied by tarry products (Entry 11). Significantly, ferrocene 9 was recovered almost quantitatively (by simple column chromatography, as the least polar component) from all oxidative reactions induced by 1 (Entries 2 and 6); it may be recycled to 1 in high yield by use of H₂SO₄ (Exp. Sect.).

2-(4-Pentenyl)malonate Enolates 13 as Radical 5-*exo* Cyclization Precursors

The results of the malonate enolate oxidation suggested only compounds 1 and 2 as suitable SET oxidants. If a radical 5-exo cyclization occurs as desired after malonyl radical generation, then the structure of the cyclized radical should have a profound influence on product formation, since it may either be trapped at the radical stage, or be further oxidized to a carbenium ion. To investigate these pathways, we therefore used several 5-substituted 4-pentenylmalonates 12, which could be prepared in good yields by alkylation of diethyl malonate 11 with 4-pentenyl tosylates or 5-bromo-



Scheme 3

1-pentenes **10a**-**f**,^[21,22] using NaH as the base in the presence of NaI (Scheme 3).

Oxidative Cyclizations of 5,5-Disubstituted 4-Pentenylmalonate Enolates

The enolates used in this study were obtained by deprotonation of malonate 12a with various lithium bases such as LDA, LiHMDS, or nBuLi, at -78 °C for 30 min. Oxidative cyclizations of 13a were generally performed in [50 mM] DME solution at 0 °C, by portionwise addition of the oxidants 1 or 2 until no more oxidant was consumed (Scheme 4, Table 2). For 1, this could be monitored very easily by the disappearance of the blue color of the oxidant; the addition was complete when the blue-green color of the reaction mixture persisted for 30 min. For 2, visual change was not a good indicator; reactions were complete when excess brown 2 remained suspended for a period of 1 h.

Scheme 4

Table 2. Oxidative cyclizations of malonate enolates 13a

Entry	Base	Oxidant	12a [%]	14a [%]	15 [%]	16 [%]	17 [%]
1	LDA ^[a]	1	_	64	12	_	_
2	LiHMDS[b]	1	_	57	6	_	_
3	BuLi ^[c]	1	13	54	_	_	_
4	NaH ^[d]	1	60	trace	_	_	_
5	LDA	2	_	69	_	11	_
6	BuLi ^[c]	2 ^[e]	20	62	_	_	4
7	NaH ^[d]	2	58	31	_	_	_
8	BuLi ^[c]	[f]	50	32	_	_	_

 $^{[a]}$ 1.3 equiv. $^{[b]}$ 1.13 equiv. $^{[c]}$ 1.0 equiv. $^{[d]}$ 1.5 equiv., deprotonation and attempted oxidation at 0 °C. $^{[e]}$ In addition, 7% of a compound corresponding to 2-chloro-2-(5,5-diphenyl-4-pentenyl)-malonate was detected in the reaction mixture, but could not be obtained pure. $^{[f]}$ Fe(phen)₃(PF₆)₃ as oxidant.

Oxidative cyclization of **13a** generated with 1.3 equiv. of LDA and induced by **1** provided the bicyclic lactone **14a** as single diastereomer in 64% yield, accompanied by 12% of the acyclic ethylmalonate **15** (Entry 1). Increasing the amount of LDA had no influence on the reaction outcome. Deprotonation with LiHMDS or BuLi and oxidative cyclization under identical conditions proceeded similarly, also giving **14a** and **15** (Entries 2 and 3). At -25 °C, the reactions were considerably slower, resulting in only a 26% yield of **14a** after 5 h. The sodium enolate generated from **12a** and NaH at 0 °C, however, was not oxidized by compound **1**, with 60% of **12a** being recovered unchanged (Entry 4).

Addition of CuCl₂ (2) to enolate 13a generated with LDA provided 69% of 14a and 11% of 2-diphenylmethylenecyclopentanedicarboxylate 16, while no malonate 15 was formed (Entry 5). The enolate generated with BuLi similarly provided 62% of 14a, 4% of alcohol 17, and 7% of a 2-chloromalonate (Entry 6). Oxidative cyclization of the sodium enolate was also inefficient with CuCl₂ (Entry 7), affording only 31% of 14a and 58% of recovered 12a. In a final experiment, oxidative cyclization of BuLi-generated 13a in the presence of 2.5 equiv. Fe(phen)₃(PF₆)₃ gave only 32% of 14a, with 50% of 12a being recovered (Entry 8).

The constitution of the bicyclic lactone 14a was unambiguously proven by X-ray crystal structure analysis (Figure 1). The ring junction stereochemistry is clearly shown to be cis. The ethoxycarbonyl group and the phenyl ring on the β-face of the butyrolactone ring are disposed in pseudoaxial manner. The butyrolactone ring adopts an envelope conformation (mean deviation from planarity for C6-O1-C7-C1 = 0.7 pm, with C5 38.4 pm out of the envelope plane). The conformation of the cyclopentane fragment is a half chair, with C2 situated 32.8 pm above the plane defined by C1-C5-C4, and C3 located 34.2 pm below it. The distance between the ethoxycarbonyl group and the phenyl ring is shown to be relatively short, amounting to 368.7 pm for the closest contact. The crystal packing shows weak nonclassical hydrogen bonds O2···H10B-C10 and O3···H19-C19, with interatomic distances and angles of 256 pm/349.9(3) pm/161.6° and 273 pm/365.4(3) pm/ 165.9°, respectively. This results in a chain arrangement of **14a** parallel to the y axis.

The structure of **14a** in solution should be similar. In comparison to other derivatives, the ethoxy group suffers a strong high-field shift in the ¹H NMR spectrum, since it is

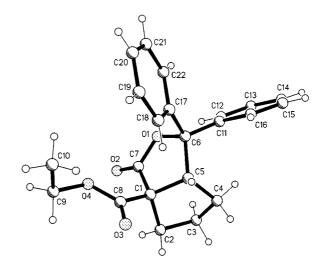


Figure 1. X-ray crystal structure analysis of lactone 14a

Scheme 5

situated close to the shielding region of the phenyl ring (cf. 368.7 pm in the solid state, vide supra). The bridgehead hydrogen, on the other hand, is shifted downfield to $\delta = 4.03$, due to its location in the deshielding zone of the phenyl ring.

The reactivity of 1 and 2 towards tertiary alkyl radicals was studied with 12b (Scheme 5, Table 3). Deprotonation

Table 3. Products obtained from oxidative cyclization of malonate 12b

Entry	Base	Oxidant	14b [%]	18b/19b [%] (ratio)	20b [%]	21b [%]
1	LiHMDS ^[a]	1	52	32 (4.3:1)	7	_
2	LiHMDS ^[b]	1	36	47 (4.2:1)	5	_
3	LiHMDS ^[c]	1	34	30 (3.3:1)	6	_
4	$LDA^{[d]}$	1	38	34 (4.3:1)	10	_
5	LDA ^[e]	1	36	20 (19:1)	7	12
6	$LDA^{[f]}$	1	30	37 (17.5:1)	10	_
7	$\mathrm{LDA}^{[\mathrm{g}]}$	2	_	4 (1:1)	_	67

 $^{[a]}$ 1.75 equiv. $^{[b]}$ 2.5 equiv. $^{[c]}$ 1.5 equiv. and 5 equiv. of 1,4-cyclohexadiene. $^{[d]}$ 1.5 equiv. $^{[e]}$ 1.3 equiv. and 2 equiv. of anhydrous $^{[e]}$ 1.3 equiv., addition of 10 equiv. of TMEDA prior to addition of 1. $^{[g]}$ 1.3 equiv., 4% of 12b recovered.

with 1.75 equiv. of LiHMDS and oxidative cyclization afforded bicyclic lactone 14b as the major product, in 52% yield. In addition, an inseparable mixture of a 4.3:1 ratio of cyclopentane-1,1-dicarboxylates 18b and 19b was formed in 32% yield, and the cyclized ferrocene adduct 20b was isolated in 7% yield. The overall cyclization yield was therefore high, but diversification had occurred. When the amount of LiHMDS was increased to 2.5 equiv., decreasing quantities of lactone 14b and increasing amounts of 18b/19b were observed (Entry 2). To gain information on the relative rates of oxidation and intermolecular hydrogen abstraction, the oxidative cyclization was performed in the presence of 5 equiv. of 1,4-cyclohexadiene (Entry 3). Significantly, besides a decreased overall cyclization yield, the 18b/19b ratio decreased to 3.3:1; however, the bicyclic lactone still dominated, with a yield of 34%. Use of the stronger base LDA for deprotonation resulted in a reduction of the yield of 14b to 38%, with 34% of **18b/19b** and 10% of **20b** being formed (Entry 4). Li-Zn transmetalation complicated the reaction mixture even more (Entry 5). In addition to the products previously obtained, chloride 21b was formed in 12% yield. Addition of tertiary amine TMEDA to 13b prior to oxidative cyclization markedly improved the 18/19 ratio, while 14b was formed in a similar 30% yield (Entry 6). When CuCl₂ (2) was used as the oxidant, the cyclization result changed dramatically. Chloride 21b was now by far the major product, while only 4% of a 1:1 mixture of 18b/19b was formed. The formation of lactone 14b was inhibited completely under the reaction conditions (Entry 7).

The structure of the lactone 14b was assigned by NMR. The constitution of the ferrocene adduct 20b was also established by crystal structure analysis (Figure 2). The structure clearly shows the half-chair cyclopentane ring system, with the ferrocene moiety attached to the exocyclic carbon atom C-6. The bulky ferrocenylisopropyl group is disposed in a pseudoequatorial fashion. The steric crowding around this group is clearly evident in the deviation of the C6-C5-C1 bond angle, which is widened to 121.8(2)°, while the C5-C1-C2 bond angle is compressed to 101.9(2)°. Nonclassical hydrogen bonds are also present in 20b. Contacts 270 pm/362.5(3) pm/155.2° were O1···H3A-C3, together with values of 250 pm/338.5(3) pm/154.5° for O3···H10-C10, producing a chain arrangement parallel to the z axis.

Oxidative Cyclizations of 5-Monosubstituted 4-Pentenylmalonate Enolates

Cyclization of enolate **13c** with an enol ether acceptor (Scheme 6, Table 4) produced after 60 min a partially separable 1.4:1 mixture of cyclized aldehyde **22** and dimethyl acetal **23**, contaminated with a small quantity of *n*-butyl acetal **24**. Surprisingly, mixed dimer **25** was formed in appreciable yield (Entry 1). Shortening of the reaction time to 12 min and use of HMPA as an additive had no significant influence on the cyclization outcome, while application of an excess of 2 equiv. of LDA reduced the overall yield. Addition of 7.7 equiv. of lithium bromide, however, had a dra-

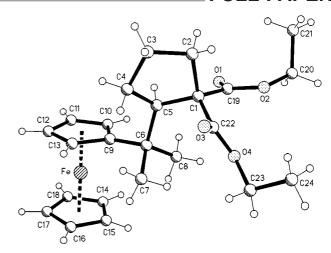


Figure 2. X-ray crystal structure analysis of cyclopentylferrocene ${\bf 20b}$

Scheme 6

Table 4. Product distribution of enolate oxidation/cyclization of 12c

Entry	Base	Oxidant	12c [%]	22 [%]	23 [%]	24 [%]	25 [%]
1	LDA ^[a]	1	_	14	10	4	35
2	LDA ^[b]	1	_	78	_	_	_
3	LDA ^[c]	2	_	16	24	22	_
4	LDA ^[d]	2	10	43	_	_	_
5	LDA ^[e]	2	25	32	_	_	_

^[a] 1.4 equiv. - ^[b] 1.1 equiv. and 7.7 equiv. of LiBr, 12 min reaction time. - ^[c] 1.3 equiv. - ^[d] 1.3 equiv., cyclization at -70 °C. - ^[e] 1.3 equiv. in [50 mM] THF.

matic effect, resulting in the exclusive production of the rather unstable aldehyde **22** in good yield (Entry 2). Use of CuCl₂ (**2**) as the oxidant induced the formation of **22**, **23**, and **24** in 16%, 24% and 22% yields, respectively (Entry 3). When the same oxidative cyclization was conducted at -70 °C, only **22** was formed in 43% yield, with no formation of **23** and **24** being observed at all (Entry 4). A change in solvent to THF, with oxidative cyclization mediated by CuCl₂, gave **22** as the exclusive product in 32% yield even at 0 °C, but significant quantities of **12c** were always recovered (Entry 5). The seemingly not very useful mixtures of **22-24**

(Entries 1 and 3) can, however, easily be converted into single products (vide infra).

Oxidative cyclization of the 5-phenyl-4-pentenylmalonate enolate (Z)-13d generated with LDA gave 15% of bicyclic lactone **14d** $(dr \ 8:1)^{[23]}$ and 30% of **26d**, as an inseparable 1:1 mixture of meso and dll dimers (Scheme 7, Table 5, Entry 1). A reduction in the concentration and addition of HMPA resulted in a significant increase in the overall yield of both compounds; however, the 14d/26d ratio remained almost constant (Entry 2). The analogous cyclization of (E)-13e afforded only 6% of lactone 14d, but 45% of dimers 26d (Entry 3). Here, use of LiHMDS as the base was generally not as effective as LDA and resulted in significantly reduced yields of **14d** and **26d** (Entries 4 and 5 vs. Entry 2). Inverse slow addition of the enolate solution to a suspension of 1 did not change the reaction outcome significantly. Use of CuCl₂ (2) as the oxidant induced the oxidative cyclization of (Z)-12d, but chlorine transfer occurred to a significant extent, giving (chlorobenzyl)cyclopentanedicarboxylate **21d** in 21% yield and with high diastereoselectivity, in addition to **14d** and **26d** (Entry 6).

The constitution of the dimers **26d** was established by CI mass spectrometry, which showed $[M + H]^+ = 607$ as the base peak. Both dimers must be symmetrical, since only half signal sets were observed in their 1H and ^{13}C NMR spectra. In both isomers, the H^6 moieties appeared as doublets in the 1H NMR spectra. More significantly, HMBC spectra revealed a clear two bond cross peak from C6 to $H^{6\prime}$ for both isomers, strengthening the dimer structure assignment.

As a representative 5-alkyl-substituted 4-pentenylmalonate, the cyclization behavior of (*E*)-4-hexenylmalonate 12f was studied (Scheme 8, Table 6). Deprotonation of 12f and oxidation with 1 gave an inseparable mixture of the cyclopentanes 18f and 19f, in a 1:1 ratio. In addition, the ferrocene adduct 20f and a diastereomeric mixture of dimers 26f were isolated in 18% and 34% yield (Entry 1). When CuCl₂ was used as oxidant, the reaction outcome changed com-

Ph
$$CO_2Et$$
 $Base$ CO_2Et CO_2ET

Scheme 7 Scheme 8

Table 5. Results of oxidative cyclizations of 12d and 12e

Entry	12	Base	Oxidant	14d [%] (<i>dr</i>)	26d [%] (<i>dr</i>)	21d [%] (<i>dr</i>)
1	(Z)-12d	LDA ^[a]	1	15 (8:1)	30 (1:1)	_
2	(Z)-12d	LDA ^[b]	1	28 (10:1)	48 (1:1)	_
3	(E)-12e	$LDA^{[c]}$	1	6 (7:1)	45 (1:1)	_
4	(Z)-12d	LiHMDS ^[d]	1	4 (7:1)	28 (1:1)	_
5	(E)-12e	LiHMDS ^[d]	1	7 (8:1)	24 (1:1)	_
6	(Z)-12d	LDA ^[e]	2	15 (9:1)	47 (1:1)	21 (12:1)

[a] 1.5 equiv. - [b] 1.75 equiv. and 7 equiv. of HMPA. - [c] 1.75 equiv. - [d] 2.5 equiv. - [e] 1.3 equiv.

Table 6. Oxidative radical cyclization/radical self-termination of malonate enolate 13f

Entry	Base	Oxidant	18f/19f [%]	20f [%]	26f [%]	21f [%] (<i>dr</i>)	27f [%]
1 2	LiHMDS ^[a] LDA ^[c]	1 2	42 (1:1) -	18 -	34 ^[b]	- 71 (3:1)	_ 4

[[]a] 1.9 equiv. – [b] Diastereomers not assigned. – [c] 1.3 equiv., 12% of 12f recovered.

pletely. Only the acyclic and cyclic chlorides **27f** and **21f** were formed, in 4% and 71% yields, respectively (Entry 2).

Oxidative Cyclization of 4-Pentynylmalonate Enolate 13g

Cyclizations onto alkynes are valuable reactions as they generate methylenecyclopentanes, which can undergo a variety of further transformations. Oxidative cyclization of malonate 13g (prepared in 61% yield by alkylation of diethyl malonate with 4-pentynyl tosylate) in DME afforded 2-methylenecyclopentane-1,1-dicarboxylate 28 as the major product in 57% yield (Scheme 9). In addition, 22% of acyclic malonate dimer 29 and 9% of ferrocene adduct 20g were isolated. To test whether ferrocene 9 or 1 was the actual reagent involved in the formation of 20g, the reaction was performed in the presence of 2 equiv. of 9. The 28/29/ 20g ratio was, however, not changed in this experiment. Use of THF as a solvent produced 56% of 28, while the amounts of 29 and 20g decreased in favor of the tetrahydrofuran adduct 30. Use of benzene as the solvent resulted in sharp decreases in the yields of all products, probably because of the lesser solubility of 1 and precipitation of forming LiPF₆.

Scheme 9

Oxidative Cyclizations of 4-Pentenylmalonates 12 in the Presence of Free Radical TEMPO (5)

In order to prove that radical intermediates are involved, we studied trapping by stable free radical TEMPO (5). This approach produces oxygenated products, and these may be further functionalized to produce valuable synthetic building blocks. This may be especially important as it avoids the unsatisfactory formation of radical-radical reaction products such as dimers and disproportionation products.

Since we knew that the enolate did not react with TEMPO (vide supra), enolates 13 were generated in the usual fashion, followed by sequential addition of a small excess of 5 and the oxidant (Table 7). Oxidative cyclization of enolate 13a gave 47% of unstable 2-(2,2,6,6-tetramethylpiperidin-1-yloxy)malonate 32a and 25% of bicyclic lactone 14a (Entry 1). With LiHMDS as the base, the yield of the acyclic TEMPO trapping product was somewhat lower (33%), while the amount of 14a remained the same. Surprisingly, malonate 12b exclusively provided the cyclic trapping product 31b in 87% yield (Entry 2), with essentially the same result being obtained when 2 was used as the oxidant (Entry 3). The cyclization of 13c was again characterized by competing pathways. The cyclized mixed piperidinyloxy acetal 31c was the major product, in 46% yield as a 2:1 diastereomeric mixture, accompanied by 15% of the acyclic trapping product 32c. In addition, products 22-25, previously obtained in the cyclization experiments in the absence of TEMPO, were isolated in low yields (Entry 4, cf. Table 4). The concentration of TEMPO had only a minor influence on the product ratio (Entry 5). In contrast, the TEMPO trapping of (*E*)-13d proved to be highly efficient. The cyclized product 31d was isolated as a single diastereomer in 72% yield, accompanied by 7% of **32d** (Entry 6).

The configuration of **31d** was established by X-ray crystal structure analysis (Figure 3). The cyclopentane ring adopts an envelope conformation (mean deviation from planarity for C2-O1-C5-C4=3.8 pm, with C5 lying 64.6 pm out of the envelope plane). The phenyl ring is located on the same face as the ring hydrogen atom at C-5 and is oriented almost parallel to the *cis*-ester functionality. The distance

Table 7. Oxidative radical of	cyclization/TEMPO	trapping of	malonate enol	lates 13
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Entry	12	Base	Oxidant	31 [%] (<i>dr</i>)	32 [%]	Other products [%]
1	a	LDA ^[a]	1	_	47	14a (25)
2	b	LiHMDS ^[b]	1	87	_	_ ` ´
3	b	$LDA^{[c]}$	2	87	traces	_
4	c	$LDA^{[d]}$	1	46 (2:1) ^[e]	15	22 (10), 23 (4), 25 (14)
5	c	$LDA^{[f]}$	1	37 (1:1)	15	22 (8), 23 (8), 25 (28)
6	d	LiHMDS ^[g]	1	72 (100:0)	7	- ' ' ' ' ' ' ' ' ' ' ' ' ' ' ' ' ' ' '
7	f	LiHMDS ^[h]	1	50 (1.8:1)	$17^{[i]}$	_
8	f	$LiHMDS^{[k]}$	1	41 (2:1)	42	_
9	g	$LDA^{[1]}$	1	- ` ´	98	_

[a] 1.75 equiv. - [b] 1.75 equiv. - [c] 1.3 equiv. - [d] 1.4 equiv. - [e] Diastereomers not assigned. - [f] 1.4 equiv. and 2.0 equiv. of 5. - [g] 1.75 equiv. and 2.0 equiv. of 5. - [h] 1.0 equiv. and 1.0 equiv. of 5. - [ii] Because of its limited stability, 32f was characterized as its tartronate derivative 32f' (Exp. Sect.). - [k] 1.0 equiv. and 2.0 equiv. of 5, 6% of 12f recovered. - [l] 1.5 equiv.

Figure 3. X-ray crystal structure analysis of diethyl 2-[(2,2,6,6-tetramethylpiperidin-1-yloxy)benzyl]cyclopentane-1,1-dicarboxylate (31d)

between the ethoxycarbonyl group and the phenyl ring amounts to 363.5 (3) pm for the closest contact between C8···C27. The bulky piperidine ring occupies the free space, directed away from the cyclopentane ring to minimize interactions with the ester groups and the cyclopentane ring. Nonetheless, a remarkably close contact between the C20 methyl group and C22 or C23 of the phenyl ring was still found [320.7(3) pm and 332.6(3) pm, respectively]. Nonclassical hydrogen bonds are also present in 31d. A contact of 260 pm/354.0(3) pm/159.0° was found for O1···H4B-C4 and one of 246 pm/338.0(3) pm/162.6° for O3···H10-C10. These contacts assemble a chain parallel to [011].

The solution structure of compound 31d seems to be similar. One of the methyl groups of the piperidine ring is shifted upfield to $\delta = -0.09$ and the cis-OCH₂ ester fragment experiences a shift to $\delta = 3.44/3.70$, with double quadruplet multiplicity. This indicates that these groups are located in the shielding zone of the phenyl ring. In the ¹H and ¹³C NMR spectra at room temperature, the signals of the methyl groups and the carbon atoms of the piperidine ring are broadened considerably. To assign the carbon atoms, we conducted variable temperature measurements. On warming 31d to 100 °C, in C₂D₂Cl₄ solution in an NMR tube, a new set of minor resonances appeared. These were assigned to the diastereomeric TEMPO adduct 31d', and represented a final ratio of 2:1 (Scheme 10).[24] This limited configurational stability would need to be taken into account should thermal reactions with these compounds be planned.

Under these reaction conditions, malonate 12f provided a mixture of cyclic and unstable acyclic trapping products 31f and 32f. The cyclic trapping product 31f proved to be a 2:1 diastereomeric mixture, the product ratio being dependent on the amount of TEMPO added. With 1 equiv. of 5, a 3:1 ratio of 31f/32f was produced in 67% yield (Entry 7). On the other hand, addition of 2 equiv. of 5 prior to oxidative cyclization resulted in 1:1 mixture of 31f/32f (Entry 8). However, this seemingly not very useful mixture converts completely into the cyclized product after 7 d in CDCl₃ or DME/Et₂O, the cyclization stereoselectivity being unchanged in the process. In the freezer in the dark, this reaction did not take place. SET oxidation of the 4-pentynylma-

$$R^{1} \xrightarrow{R^{2}} CO_{2}Et \xrightarrow{Base} R^{1} \xrightarrow{R^{2} OEt} CO_{2}Et$$

$$13a-f$$

$$1 \text{ or } 2,$$

$$0^{\circ}C$$

$$1 \text{ or } 2,$$

$$1 \text{ or } 3$$

$$1 \text{ or } 4$$

Scheme 10

lonate enolate 13g exclusively afforded the acyclic trapping product 32g in 98% yield (Entry 9).

Selected Transformations of the Oxidative Cyclization Products

Further investigations were undertaken in order to demonstrate the synthetic value of the cyclization products (Scheme 11). Most importantly, the cyclic TEMPO trapping products 31 represent piperidinyl-protected alcohols.

22
$$\xrightarrow{\text{H}_2\text{O}}$$
 $\xrightarrow{\text{P-TsOH}}$ $\xrightarrow{\text{CO}_2\text{Et}}$ $\xrightarrow{\text{CO}_2\text{Et}}$ $\xrightarrow{\text{HC(OEt)}_3}$ $\xrightarrow{\text{P-TsOH}}$ 23 $\xrightarrow{\text{CO}_2\text{Et}}$ $\xrightarrow{\text{CO}_2\text{Et}}$ $\xrightarrow{\text{CO}_2\text{Et}}$ $\xrightarrow{\text{CO}_2\text{Et}}$

Scheme 11

To deprotect the synthetically important alcohol functionality, we cleaved the N-O bond under reductive conditions with Zn/AcOH. Under these conditions, spontaneous lactonization occurred, to give the bicyclic lactones 14b, 14d', and 14f in good yields. The integrity of the stereocenters was not compromised under the reaction conditions. Thus, oxidative cyclization/TEMPO trapping to give 31, followed by reductive lactonization to give 14, represents a complementary pathway to the double oxidative cyclization $12 \rightarrow 14$ for those compounds that do not undergo radical oxidation. Furthermore, the stereochemistry of the lactone is reversed, since direct lactonization and TEMPO trapping occur from opposite faces of prochiral carbenium ion or radical intermediates (vide infra).

Bicyclic lactones **14a**, and **14b** underwent clean Krapcho dealkoxycarbonylation^[25] to give bicyclic lactones **33a** and **33b** in 64% and 40% yields. The low yield of **33b** is due to the high volatility of this compound.

Another issue was the product diversity obtained in some runs of the cyclization of enol ether 12c. The aldehyde/acetal mixture 22–24 can be converted either into the aldehyde 22 or into the dimethyl acetal 23, by acidic hydrolysis or acetalization using trimethyl orthoformate/pTsOH.

Mechanistic Interpretation of the Oxidative Cyclizations

All the results can be interpreted according to Scheme 12. Lithium malonate enolates 13 were oxidized efficiently by 1 or 2 regardless of their method of generation. The SET oxidant and its reduced form did not interfere with reactions of the malonyl radicals 34. In contrast, sodium enolates

generated from NaH were not efficiently oxidized either by 1 or by 2 (Table 2, Entries 4 and 7). Radical 5-exo cyclizations of malonyl radicals 34a-f occurred as desired to give cyclized radicals 35a-f. At this juncture a diversification point was reached, with the final product distribution largely being determined by radical structure and reagents. Radicals 35a and 35c were exclusively oxidized to carbenium ions 36a and 36c, which were stabilized by nucleophilic trapping to give 14a/15 (path A) or products 23 and 25 (path B). Tertiary alkyl radicals, as exemplified by 35b, preferentially underwent SET oxidation by 1 to give 36b, but formation of some disproportionation product 19b was also detected. For 36b, nucleophilic lactonization to 14b was still preferred (path A), but deprotonation to 18b provided serious competition (path C). A similar situation was found for 36c, with which dealkylation by base or halides to aldehyde 22 was predominant. Secondary benzyl and alkyl radicals 35d and 35f were not oxidized efficiently and provided typical radical disproportionation and/or dimerization products 18f, 19f, 26d, and 26f (path D). Finally, cyclization of the 4-pentynylmalonyl radical 34g (not shown) resulted in a vinyl radical 35g, which was stabilized by hydrogen abstraction from the solvent and addition to 1 to give 28 (Scheme 9). Furthermore, the cyclization to the destabilized vinyl radical 35g seemed to be reversible, as indicated by the formation of acyclic dimer 29 in this case. [26] The formation of ferrocene adducts 20b, 20f, and 20g occurred as a minor but constant reaction channel (path E). It must be ascribed to a radical coupling, albeit not very efficient, of the ferrocenium ion with the cyclized radical.^[27] This is supported by the fact that deliberate addition of excess ferro-

Scheme 12

cene prior to oxidative cyclization of 13g had no influence on the product distribution.

When 2 was used as the SET oxidant, chlorine transfer occurred. This was found to be less pronounced for benzylic radicals 35a and 35d and α -methoxy radical 35c, for which SET oxidation to carbenium ions 36a, 36c, and 36d and then to 14 or 22, 23, and 24 still dominated. For alkyl radicals 35b and 35f, chlorine transfer was very efficient, giving 21b and 21f almost exclusively and in high yields.

The mechanistic picture is further substantiated by the cyclization experiments in the presence of TEMPO (5). Surprisingly, radical coupling with the malonyl radicals 34a-f was slower or only as fast as radical 5-exo cyclization. It was therefore possible to use TEMPO to trap both radical species 34 and 35 involved in the radical cyclization, permitting remote oxygenation after cyclization to give 31b-f in moderate to high yields. Furthermore, it was also discovered that the malonyl radical-derived TEMPO adducts 32 were prone to homolysis/cyclization in solution under ordinary lab. light, providing 31. This represents an interesting application of the persistent radical effect.^[28]

Factors Influencing the Reaction Course

1.) Enolate Oxidation

It can clearly be seen that the outcome of the reactions is critically dependent on the oxidant. Weak or moderate SET oxidants such as 1 or 2 are best suited for performing malonate enolate SET oxidation. Stronger oxidants do not oxidize malonate enolates 4 to radicals efficiently (Table 1). Even 1 and 2 show subtle differences in their reactivities, however. While 1 oxidizes enolates 4 (E = +0.03 V vs. ferrocene in DMSO)^[29] or 13a-g only at temperatures of 0 °C and above, the slightly stronger CuCl₂ (2) performs well even at -70 °C (Table 4, Entry 4). The rate of enolate oxidation is important, however, since slow enolate oxidation may result in unwanted enolate anion/carbenium ion side reactions in these reaction sequences. This is manifested in the induction by 1 of malonate enolate oxidation/cyclization/radical oxidation of 13a and 13c (Table 2, Entries 1 and 2; Table 4, Entries 1 and 3). Compounds 15 or 25 can only arise if oxidation of the enolate is the rate-determining step of the sequence. Apparently 5-exo cyclization of 34a and **34c** – and especially SET oxidation of the cyclized radicals 35a and 35c – are very fast, producing carbenium ions 36a and 36c while 13a and 13c are still present in the reaction mixture. This is further supported by the cyclization experiments in the presence of TEMPO (5). While some malonyl radical derived TEMPO adduct 32a was formed, no cyclized 31a was detectable. TEMPO trapping of 35a cannot compete at all with radical oxidation to give carbenium ion 36a (vide infra), whereas trapping of the α-methoxyalkyl radical 35c by 5 was competitive with SET oxidation by 1. However, products 15 and 25 were not formed in oxidative cyclizations of 13a and 13c induced by 2 (Table 2 and 4, Entries 5-7 and 3-5). This indicates that SET oxidation of 35a and 35c by 2 is faster than the following sequence

steps. Thus, if SET oxidation is expected to be slow, the relative rates of enolate oxidation by 1 have to be taken into account. Fortunately, malonates are on the slow end of enolate SET oxidation. Other enolate types are oxidized by 1 appreciably more rapidly, even at lower temperatures.^[16]

2.) Radical Oxidation

Radical oxidation is an important issue in these cyclizations, since valuable information on the design of tandem processes can be obtained from these experiments. Radical oxidation by ferrocenium hexafluorophosphate 1 very reliably reflects the known oxidation potentials of radicals.^[30] The 1,1-diphenylethyl radical $(E_{1/2} = +0.23 \text{ V vs. SCE})^{[30a]}$ in 35a is oxidized very rapidly, exclusively producing carbocation-derived products (Table 2). Radical oxidation of 35a is much faster even than TEMPO trapping (k = 4.6×10^7 m⁻¹s⁻¹),^[31] as no cyclized **31a** was detected (Table 7, Entry 1). Thus, 35a must be oxidized by 1 with a rate constant $k_{\rm ox} > 10^8 \ {\rm m}^{-1} {\rm s}^{-1}$. Competitive trapping of radical 35c by 5 vs. SET oxidation by 1 gave a ratio of 31c/ (22 + 23 + 25) of 1.6:1, indicating a rate constant of at least 10⁷ m⁻¹s⁻¹ for SET oxidation of **35c** to **36c** (Table 7, Entries 4 and 5). Tertiary alkyl radical 35b was oxidized more slowly, giving rise to some tertiary radical disproportionation (Table 3). The ratio of products 14b + 18b' (18b' = 18b - 19b), [32] derived from carbenium ion 36b, to radical-derived products $(2 \times 19b + 20b)$ ranges from 2.5:1 to 7.3:1. Polar additives influence this ratio. TMEDA or ZnCl₂ significantly lessened the amount of reduced product 19b (Table 3, Entries 5 and 6). Some rough information about the rate of tertiary radical oxidation by 1 is provided by the competitive trapping experiments with TEMPO and 1,4-cyclohexadiene. Radical oxidation cannot compete with TEMPO trapping $(k_{t\text{Bu}} = 7 \times 10^8 \text{ m}^{-1}\text{s}^{-1})$, [31] but is significantly faster than hydrogen abstraction from cyclohexadiene $(k = 9.4 \times 10^3 \text{ m}^{-1}\text{s}^{-1} \text{ for the } tert\text{-butyl radical at } 27 \text{ °C})^{[33]}$ (Table 3, Entry 3). On the basis of these results, the rate for SET oxidation can be roughly estimated as in the range of $10^4 - 10^5 \,\mathrm{m}^{-1}\mathrm{s}^{-1}$. Thus, radical oxidation may interfere with subsequent intended radical cyclizations, especially if these are slow.

Benzylic radical **35d** ($E_{1/2} = +0.37$ V vs. SCE)^[30] undergoes oxidation only very sluggishly, to give lactone **14d**. Dimerization resulting in **26d** is much faster. Secondary alkyl radicals and vinylic radicals are not oxidized at all by **1**. The last three results are significant, since further radical reaction steps can thus be envisaged as following the initial radical cyclization in domino processes without interference of competitive radical oxidation.

CuCl₂ (2) showed much more highly differentiated behavior towards radicals. The products derived from enolate 13a indicate that SET oxidation followed by lactonization to 14a may occur as the major pathway. The formation of 2-(diphenylmethylene)cyclopentane-1,1-dicarboxylate 16 and alcohol 17, however, can be attributed to chlorine transfer followed by facile β -elimination of HCl or hydrolysis from

activated diphenylmethyl chloride. Since 16 was never observed in oxidative reactions involving 1, direct deprotonation of the carbenium ion 36a seems to be an unlikely pathway to 16, as the reaction conditions are identical except for the oxidant. Chlorine transfer to 35 becomes more competitive in the case of benzyl radical 35d, in which the benzylic chloride 21d was isolated in 21% yield (Table 5, Entry 6). The reaction is not clean, since dimerization, chlorine transfer, and radical oxidation/lactonization occur at the same time. For secondary and tertiary alkyl radicals 35b and 35f, on the other hand, chlorine transfer is the dominant pathway, producing chlorides 21b and 21f in good yields (Table 3 and 6, Entries 7 and 2). Chlorine transfer from CuCl₂ onto alkyl radicals is known to be a very facile process, with rate constants of $k = 1-5 \times 10^8$ $\mathrm{M}^{-1}\mathrm{s}^{-1}.^{[34]}$ This argument is further substantiated by the oxidative cyclization of 13b induced by 1 in the presence of ZnCl₂. Here, **21b** was formed in only 12% yield under otherwise identical conditions (Table 3, Entry 5). This product should rather result from nucleophilic trapping of the carbenium ion 36b. Thus, CuCl₂ (2) is able to induce oxidative radical cyclizations starting from enolates. This reagent oxidizes only the most stabilized radicals to carbenium ions. For most radicals, however, chlorine transfer interferes. For alkyl radicals, this is the dominant pathway, due to its high reaction rates, and may debar subsequent radical reaction steps.

3.) Stereoselectivity of the Cyclizations

High diastereoselectivity was observed in the radical cyclization/trapping sequences involving malonate enolate 13d. In radical 35d, the phenyl group is oriented away from the cyclopentane ring, as shown in Scheme. Trapping can occur from one freely exposed face of the radical, while the other face is completely shielded by the two ethyl ester functions in the 1-position. Thus, the TEMPO adduct 31d and the chlorine transfer product 21d were formed with high diastereoselectivities. The same preferred conformation may be attributed to the related carbenium ion 36d, which affords lactone 14d. However, intramolecular nucleophilic trapping by the *cis*-oriented carbonyl oxygen atom of course occurs from the opposite face. A similar, although much less marked, conformational preference can be derived by analogy for radical 35f.

4.) Carbenium Ion Stabilization

For phenyl-substituted carbenium ions 36a and 36d, intramolecular lactonization is the only pathway observed. A similar situation is found in the *tert*-butyl analogue carbenium ion 36b, which produces lactone 14b. However, deprotonation becomes a more serious competitor, due to the unavoidable basic reaction conditions. Attempts to direct the deprotonation/lactonization ratio in one direction or other by application of external bases or higher lithium amide concentration have so far met with only limited success (Table 3). In contrast, no lactonization was observed for 36c (Scheme 14). This less congested carbenium ion does not

$$Y \xrightarrow{Ph} H \xrightarrow{CO_2Et} Y = 2, 5, 35d \xrightarrow{Ph} H \xrightarrow{CO_2Et} CO_2E$$

$$21d, 26d, 31d$$

Scheme 13

interact with the neighboring ester functions. Instead, equilibrium with the oxonium ion 37c, derived from the DME solvent, seems to dominate. This complex most probably fragments to afford dimethyl acetal 23 (Table 4, Entries 1 and 3). This stabilization pathway is further supported by the fact that acetal 23 was not observed when the reaction was performed in THF under otherwise identical conditions. In addition, when a good nucleophile (Br⁻ or Cl⁻) was present, direct demethylation of 36c to aldehyde 22 was favored over reaction with the solvent (Table 4, Entries 2 and 4). Since compounds 22 and 23 are interconvertible (Scheme 11), conversion into either single product 22 or 23 can be achieved. Future work must clearly be directed to the development of conditions under which more selective carbenium ion stabilization can be achieved.

Comparison with Other Oxidative Cyclization Methods

There are several similar known oxidative cyclization methods starting from carbonyl compounds, with induction by $Mn(OAc)_3$, CAN, $K_3[Fe(CN)_6]$, $Fe(ClO_4)_3$, [23] or $Ti(OiPr)_4/amine/I_2$. [35] The critical question is how the presented method compares. All the previous methods are limited to easily enolizable carbonyl compounds. Most other substrates, such as simple esters, nitriles, or ketones, variously require harshly acidic conditions for oxidation, cyclize sluggishly, or do not react at all. In contrast, the method presented effectively overcomes these limitations, since the carbonyl compound is irreversibly transformed into its enol form under very mild conditions. Although we employed only malonates in this "proof of principle" study, the scope of oxidants 1 or 2 is much broader, as we have observed that all carbonyl structure types^[14,16] can be applied successfully in related reactions.

Scheme 14

Another important aspect of oxidative radical cyclizations is their termination. Lactonization to compounds of type **14**, products of radical oxidation, is common for Mn(OAc)₃- or CAN-mediated reactions, as also observed with **1**. However, ligand transfer can constitute serious competition, resulting in reduced yields of the desired products. Therefore, in Mn(OAc)₃-mediated reactions, Cu(OAc)₂ of-

ten needs to be added in order to obtain alkenes by way of copper hydride elimination. In contrast, in our cyclizations employing 1 as SET oxidant, ligand transfer in the form of ferrocene alkylation plays only a minor role, while CuCl₂ (2) is complementary in its reactivity, giving exclusive ligand transfer for alkyl radicals. This opens up diverse functionalization opportunities for the cyclized radicals. Last but not least, oxidant 1 is efficiently recyclable, while all the other methods, save for a few Mn(OAc)₃-mediated electrochemical reactions, [36] do not allow oxidant recycling.

Conclusion

We have shown that radical reactions can conveniently be induced from lithium malonate enolate starting materials. SET oxidation by recyclable ferrocenium hexafluorophosphate (1) or CuCl₂ (2) gave malonyl radicals amenable to typical radical reactions such as dimerization, oxygenation by TEMPO (5), or radical 5-exo cyclizations. The stabilization of the cyclized radicals depends on the radical structure and the oxidant used, but is now predictable. Tertiary benzyl, alkyl, and α-alkoxy radicals are oxidized by 1 to afford carbenium ions, which is followed by lactonization or deprotonation. Secondary alkyl and benzyl radicals are not oxidized by 1 and give radical self-termination products. However, selective radical trapping by TEMPO (5) provided oxygenated cyclopentane derivatives in good yields. The same radical generation is possible with CuCl₂ (2). However, ligand transfer to the cyclized radicals is a competing or even exclusive stabilization pathway. Kinetic information was derived from the results obtained, and implications for synthetic planning using the accessible intermediates obtainable using oxidants 1 or 2 have been outlined. A major implication of the methodology presented is that radical reactions can in principle be predictably combined with anionic reactions or transformations involving carbocations in sequential processes. Future work must clearly be directed towards verification of these implications and development of more selective carbenium ion stabilization methods to provide higher yields and selectivities. These issues are actively under investigation.

Experimental Section

General Remarks: All reactions were conducted in flame-dried glassware under nitrogen. THF, DME, HMPA, DMSO, diisopropylamine, and hexamethyldisilazane were dried using standard methods. The esters **3** and **11** were distilled prior to use. CuCl₂, LiCl, LiBr, and ZnCl₂ were dried in vacuum (160 °C, 0.8 mbar) for 3 to 8 h. POLYGRAM SIL G/UV₂₅₄ TLC plates (Macherey–Nagel) were used for monitoring reactions. – Chromatographic separations were performed on silica gel 60 (Fluka, 230–400 mesh) with *n*-hexane/ethyl acetate as eluent in the ratios given. – Melting points are uncorrected. – IR spectra were taken with a Nicolet DX-320 FT-IR spectrometer. – UV/Vis spectra were measured in CH₃CN, with a Hewlett–Packard 8452 diode array spectrometer. – ¹H and ¹³C NMR spectra were recorded in CDCl₃, unless other-

wise noted, with Bruker DRX 400 or AC 200 spectrometers at 400 or 200, and 100 or 50 MHz, respectively. Connectivity was determined by ¹H-¹H COSY experiments. – ¹³C NMR assignments were obtained from DEPT experiments. – EI mass spectra were recorded with Finnigan MAT 8430 and MAT 8400 spectrometers at 70 eV. – Combustion analyses were performed at the Microanalytical Laboratories of the Technical University of Braunschweig.

Ferrocenium Hexafluorophosphate (1): Ferrocene (5.58 g, 30.0 mmol) was added to concentrated H₂SO₄ (10 mL) and the mixture was stirred for 45 min. The blue-black reaction mixture was slowly added to a solution of *t*BuOH (5.00 g) in H₂O (170 mL), stirred for 15 min, and filtered. At 0 °C, KPF₆ (11.00 g, 60.0 mmol), dissolved in H₂O (235 mL), was added to the filtrate and the mixture was stirred for 60 min at 0 °C. The blue precipitate was filtered, washed twice with 40 mL ice-cold H₂O, 50 mL EtOH, and ether until the ether remained colorless. Drying for 12 h in vacuum yielded 8.46 g (85%) 1 as a blue powder. Ferrocene (9), collected from the oxidative cyclizations, was recrystallized from MeOH or *n*-hexane. Reoxidation as described above gave 1.

Diethyl 2-Methyl-2-(2,2,6,6-tetramethylpiperidin-1-yloxy)malonate (6a): Compound 3 (261 mg, 1.50 mmol) was added, at -78 °C under N₂, to a solution of LDA (1.95 mmol, 1.3 equiv.; prepared from 274 μL of iPr₂NH and 1.22 mL of BuLi [1.6 M in hexane]) in 30 mL of dry DME. The solution was stirred between -78 and -60°C for 30 min. At 0 °C, compound 5 (328 mg, 2.10 mmol) was added, and the red solution was stirred for 5 min. Solid 1 or 2 was added in portions at 0 °C. The mixture was stirred at 0 °C for 2 h, quenched with four drops of a saturated NH₄Cl solution, and allowed to warm to room temperature. The reaction mixture was diluted with 20 mL ether and filtered through a pad of silica gel. The solvent was evaporated and the inhomogeneous residue was preadsorbed on silica gel. Crude flash chromatography (50:1 gradient to 1:1) gave > 90% of **9**, followed by product **6a**, which was further purified by flash chromatography and recrystallization from pentane $[R_f(10:1) = 0.39]$ as a colorless solid, 425 mg (86%) and 435 mg (88%), m.p. 76-77 °C. – IR (KBr): $\tilde{v} = 2971 \text{ cm}^{-1}$ (m), 1760 (s, CO₂), 1737 (s, CO₂), 1267 (s), 1219 (s), 1126 (s), 1110 (s). $- {}^{1}H$ NMR (200 MHz): $\delta = 0.94$ (s, 6 H, NCC H_3), 1.15–1.48 (m, 6 H, $CH_2CH_2CH_2$), 1.19 (t, J = 7.1 Hz, 6 H, OCH_2CH_3), 1.34 (s, 6 H, NCC H_3), 1.64 (s, 3 H, OCC H_3), 4.14 (q, J = 7.1 Hz, 4 H, OCH_2). - ¹³C NMR (50 MHz): $\delta = 14.0$ (q, OCH_2CH_3), 16.9 (t, $NCCH_2CH_2$), 17.8 (q, $OCCH_3$), 20.5 (q, $NCCH_3$), 32.9 (q, NCCH₃), 40.7 (t, NCCH₂), 60.2 (s, NCCH₃), 61.4 (t, OCH₂), 85.4 (s, NOC), 170.2 (s, CO_2). – MS; m/z (%) = 314 (10), 156 (100) [TEMPO], 123 (30), 81 (12), 58 (17), 55(15). $-C_{17}H_{31}NO_5$ (329.2): calcd. C 61.96, H 9.49, N 4.25; found C 61.85, H 9.47, N 4.29.

Oxidative Dimerization of Malonate 3 with 1: Compound 3 (261 mg, 1.50 mmol) was added, at -78 °C under N_2 , to a solution of LDA (1.95 mmol; prepared from 274 μ L of iPr $_2$ NH and 1.22 mL of BuLi [1.6 M in hexane]) in 30 mL of dry DME. The solution was stirred between -78 and -60 °C for 30 min. Solid 1 was added in portions at 0 °C until a blue-green color persisted in the reaction mixture for 30 min. The mixture was stirred at 0 °C for 2 h, quenched with four drops of a saturated NH $_4$ Cl solution, and allowed to warm to room temperature. The reaction mixture was diluted with 30 mL of ether and filtered through a pad of silica gel. The solvent was evaporated and the inhomogeneous residue was preadsorbed on silica gel. Crude flash chromatography (50:1 gradient to 1:1) gave > 90% of 9, followed by 6b, 7, and 8. The individual compounds were further purified by flash chromatography as indicated in the characterization section.

Diethyl 2-Ferrocenyl-2-methylmalonate (6b): Flash chromatography (50:1) gave 16 mg (3%) of **6b** [$R_{\rm f}$ (5:1) = 0.48] as an orange oil. – IR (film): $\tilde{v}=3463~{\rm cm^{-1}}$ (w), 2983 (m), 1733 (s, CO₂), 1268 (s), 1248 (s), 1221 (s), 1204 (m), 1106 (s). – ¹H NMR (200 MHz): $\delta=1.22$ (t, J=7.1 Hz, 6 H, OCH₂CH₃), 1.71 (s, 3 H, CCH₃), 4.06 (s, 5 H, Cp), 4.12 (d, J=1.9 Hz, 2 H, CH=CH), 4.16 (q, J=7.1 Hz, 4 H, OCH₂), 4.20 (d, J=1.7 Hz, 2 H, CH=CH). – ¹³C NMR (50 MHz): $\delta=14.1$ (q, OCH₂CH₃), 21.5 (q, CCH₃), 54.2 (s, CCH₃), 61.4 (t, OCH₂), 67.5 (d, Cp), 68.0 (d, Cp), 68.8 (d, Cp), 86.2 (s, (ipso-Cp)C), 170.9 (s, CO₂). – MS; m/z (%) = 358 (100) [M⁺], 286 (49), 285 (44), 257 (24), 219 (18), 213 (18), 91 (45). – HRMS: C₁₈H₂₂FeO₄: calcd. 358.0867; found 358.0860 ± 2 ppm.

Tetraethyl Butane-2,2,3,3-tetracarboxylate (7): Flash chromatography (40:1) gave 109 mg (21%) or 384 mg (74%) of 7 [R_f (10:1) = 0.38] as a colorless oil. – IR (film): $\tilde{v} = 2952$ cm⁻¹ (m), 1767 (m, CO₂), 1748 (s, CO₂), 1459 (m), 1241 (s), 1162 (m), 1058 (m). – 1 H NMR (200 MHz): $\delta = 1.27$ (t, J = 7.1 Hz, 12 H, OCH₂CH₃), 1.89 (s, 6 H, CCH₃), 4.25 (q, J = 7.1 Hz, 8 H, OCH₂). – 13 C NMR (50 MHz): $\delta = 13.7$ (q, OCH₂CH₃), 25.5 (q, CCH₃), 62.8 (t, OCH₂), 66.0 (s, CCH₃), 167.1 (s, CO₂). – MS; mlz (%) = 346 (1) [M⁺], 301 (74) [M⁺ – OEt], 255 (53) [M⁺ – OEt – EtOH], 200 (25) [M⁺ – 2 CO₂Et], 181 (21), 174 (100) [CH₃CH(CO₂Et)₂], 173 (74) [CH₃C(CO₂Et)₂], 171 (25) [M⁺ – OEt – 2 CO₂Et], 160 (42), 128 (21), 127 (52) [M⁺ – 3 CO₂Et]. – C₁₆H₂₆O₈ (346.2): calcd. C 55.48, H 7.57; found C 55.34, H 7.63.

Tetraethyl Butane-1,1,3,3-tetracarboxylate (8): Flash chromatography (40:1) gave 135 mg (26%) of **8** [R_f (10:1) = 0.34] as a colorless oil. – IR (film): $\tilde{v} = 2985 \text{ cm}^{-1}$ (m), 1733 (s, CO₂), 1299 (s), 1250 (m), 1176 (m), 1153 (m), 1111 (m), 1024 (m). – ¹H NMR (200 MHz): $\delta = 1.21$ (t, J = 7.1 Hz, 6 H, OCH₂CH₃), 1.23 (t, J =7.1 Hz, 6 H, OCH₂CH₃), 1.37 (s, 3 H, CCH₃), 2.50 (d, J = 6.0 Hz, 2 H, CHC H_2), 3.49 (t, J = 6.0 Hz, 1H, CH), 4.13 (q, J = 7.0 Hz, 4 H, OCH₂), 4.15 (q, J = 7.1 Hz, 4 H, OCH₂). $- {}^{13}$ C NMR $(50 \text{ MHz}): \delta = 13.78 \text{ (q, OCH}_2\text{CH}_3), 13.84 \text{ (q, OCH}_2\text{CH}_3), 20.2$ (q, CCH₃), 33.8 (t, CHCH₂), 48.4 (d, CH₂CH), 52.6 (s, CCH₃), 61.3 (t, OCH₂), 61.5 (t, OCH₂), 169.1 (s, CO₂), 171.3 (s, CO₂). MS; m/z (%) = 346 (1) [M⁺], 301 (95) [M⁺ – OEt], 255 (52) [M⁺ - OEt - EtOH], 227 (20) [M⁺ - EtOH - CO₂Et], 200 (25) [M⁺ - 2 CO_2Et], 174 (100) $[CH_3CH(CO_2Et)_2]$, 173 (73) $[CH_3C(CO_2Et)_2]$, 171 (25) $[M^+ - OEt - 2 CO_2Et]$, 160 (35), 155 $(35) [M^+ - OEt - 2 CO_2Et], 128 (22), 127 (63) [M^+ - 3 CO_2Et].$ - C₁₆H₂₆O₈ (346.2): calcd. C 55.48, H 7.57; found C 55.48, H 7.72.

Diethyl 2-(4-Pentenyl)malonates 12. — General Procedure: Compound 11 (3.20 g, 20.0 mmol) was added at 0 °C under N_2 to a suspension of NaH (80% in mineral oil, 450 mg, 15.0 mmol) in a dry 100:10 mL THF/DMF mixture and the mixture was stirred for 30 min. The tosylates or bromides 10a-g (10.0 mmol) and anhydrous NaI (600 mg, 4.0 mmol) were added at room temperature. The mixture was heated to reflux until reaction was complete by TLC (12–60 h). The mixture was quenched with a saturated NH₄Cl solution. The aqueous layer was extracted three times with ether. The combined organic layers were dried with Na₂SO₄ and the solvent was evaporated. Excess 11 was distilled off at 50 °C and 0.8 mbar. Purification of the residue by flash chromatography (25:1 gradient to 5:1) yielded malonates 12a-g.

Diethyl 2-(5-Methylhex-4-enyl)malonate (12b): Flash chromatography (25:1 gradient to 10:1) gave 1.72 g (67%) of **12b** [R_f (5:1) = 0.72] as a colorless oil. – IR (film): \tilde{v} = 2982 cm⁻¹ (m), 1752 (s, CO₂), 1735 (s, CO₂), 1448 (w), 1243 (w), 1146 (m). – ¹H NMR (200 MHz): δ = 1.23 (t, J = 7.1 Hz, 6 H, OCH₂C H_3), 1.35 (m, 2 H, =CHCH₂C H_2), 1.55 (s, 3 H, =CCH₃), 1.64 (s, 3 H, =CCH₃),

1.91 (m, 4 H, $CH_2CH_2CH_2$), 3.28 (t, J = 7.6 Hz, 1 H, $CHCO_2$), 4.15 (q, J = 7.1 Hz, 4 H, OCH_2), 5.05 (t, J = 7.1 Hz, 1 H, = CH). - ^{13}C NMR (50 MHz): $\delta = 14.0$ (q, OCH_2CH_3), 17.6 (q, $(Z) = CCH_3$), 25.6 (q, $(E) = CCH_3$), 27.4 (t), 27.5 (t), 28.3 (t), 51.9 (d, $CHCO_2$), 61.1 (t, OCH_2), 123.7 (d, = CH), 131.9 (s, = C), 169.4 (s, $= CO_2$). $= CO_3$ MS; $= CO_3$ MS; =

Diethyl 2-(5-Methoxypent-4-enyl)malonate (12c): Flash chromatography (25:1 gradient to 10:1) gave 1.83 g (71%) of a 6:1 (E)/(Z)mixture of 12c $[R_f(10:1) = 0.49]$ as a colorless oil. – IR (film): $\tilde{v} = 2938 \text{ cm}^{-1} \text{ (m)}, 1750 \text{ (s, CO}_2), 1732 \text{ (s, CO}_2), 1702 \text{ (m)}, 1210$ (m), 1151 (m). – (*E*)-12c: ¹H NMR (200 MHz): $\delta = 1.23$ (t, J =7.1 Hz, 6 H, OCH₂CH₃), 1.35 (m, 2 H), 1.88 (m, 4 H), 3.27 (t, J =7.5 Hz, 1 H, CHCO₂), 3.46 (s, 3 H, OCH₃), 4.15 (q, J = 7.1 Hz, 4 H, OCH₂), 4.64 (dt, J = 12.6, 7.3 Hz, 1 H, =CHCH₂), 6.25 (d, $J = 12.6 \text{ Hz}, 1 \text{ H}, = \text{C}H\text{O}). - {}^{13}\text{C NMR (50 MHz)}: \delta = 14.0 \text{ (q,}$ OCH₂CH₃), 27.3 (t), 28.0 (t), 28.4 (t), 51.9 (d, CHCO₂), 55.8 (q, OCH_3), 61.2 (t, OCH_2), 102.0 (d, = $CHCH_2$), 147.4 (d, = CHO), 169.5 (s, CO₂). – (**Z)-12c:** ¹H NMR (200 MHz): $\delta = 1.23$ (t, J =7.1 Hz, 6 H, OCH₂CH₃), 1.35 (m, 2 H), 1.88 (m, 4 H), 3.30 (t, J =7.5 Hz, 1 H, CHCO₂), 3.53 (s, 3 H, OCH₃), 4.15 (q, J = 7.1 Hz, 4 H, OCH₂), 4.26 (m, 1 H, =CHCH₂), 5.84 (d, J = 6.2 Hz, 1 H, = CHO). $- {}^{13}$ C NMR (50 MHz): $\delta = 14.0$ (q, OCH₂CH₃), 23.2 (t), 27.3 (t), 28.1 (t), 51.8 (d, CHCO₂), 55.8 (q, OCH₃), 61.1 (t, OCH₂), 105.7 (d, = $CHCH_2$), 146.6 (d, =CHO), 169.5 (s, CO_2). – MS; m/z (%) = 258 (2) [M⁺], 226 (26), 167 (46) [M⁺ - EtOH - OEt], 152 (28), 138 (40), 97 (28), 84 (100), 71 (66). $-C_{13}H_{22}O_5$ (258.3): calcd. C 60.45, H 8.58; found C 60.40, H 8.59.

Diethyl (Z)/(E)-2-(5-Phenylpent-4-enyl)malonate (12d/12e): Flash chromatography (25:1 gradient to 10:1) gave 2.28 g (75%) of a mixture of 12d and 12e (10:1) $[R_f(10:1) = 0.48]$ as a colorless oil. – IR (film): $\tilde{v} = 2983 \text{ cm}^{-1}$ (m), 1750 (s, CO₂), 1733 (s, CO₂), 1236 (m), 1213 (m), 1179 (m), 1147 (m). – UV: λ_{max} (lg ϵ) = 202 nm (4.38), 216 (3.99), 244 (4.76), 260 (3.89), 268 (3.32), 270 (3.14), 274 (2.91). – (*Z*)-12d: ¹H NMR (200 MHz): $\delta = 1.20$ (t, J = 7.1 Hz, 6 H, OCH_2CH_3), 1.44 (tt, J = 7.7, 7.5 Hz, 2 H, $=CHCH_2CH_2$), 1.89 (dt, J = 8.2, 7.5 Hz, 2 H, CH_2CHCO_2), 2.31 (ddt, J = 7.4, 7.3, 1.4 Hz, 2 H, =CHC H_2), 3.26 (t, J = 7.5 Hz, 1 H, CHCO₂), 4.12 (q, J = 7.1 Hz, 4 H, OCH₂), 5.57 (dt, J = 11.6, 7.2 Hz, 1 H, = 11.6) $CHCH_2$), 6.38 (d, J = 11.6 Hz, 1 H, CHPh), 7.21 (m, 5 H, Ph). – ¹³C NMR (50 MHz): $\delta = 14.0$ (q, OCH₂CH₃), 27.6 (t), 28.1 (t), 28.3 (t), 51.8 (d, $CHCO_2$), 61.2 (t, OCH_2), 126.5 (d, $=CHCH_2$), 128.1 (d, *Ph*), 128.7 (d, *Ph*), 129.5 (d, *Ph*), 131.8 (d, = *CHPh*), 137.5 (s, Ph), 169.3 (s, CO₂). – (E)-12e: ¹H NMR (200 MHz): $\delta = 0.92$ $(t, J = 7.1 \text{ Hz}, 6 \text{ H}, \text{ OCH}_2\text{C}H_3), 1.44 \text{ (tt, } J = 7.8, 7.6 \text{ Hz}, 2 \text{ H}, =$ $CHCH_2CH_2$), 2.01 (dt, J = 7.6, 7.5 Hz, 2 H, CH_2CHCO_2), 2.03 (dt, J = 7.7, 6.8 Hz, 2 H, =CHC H_2), 3.36 (t, J = 7.5 Hz, 1 H, CHCO₂), 3.95 (q, J = 7.1 Hz, 4 H, OCH₂), 6.00 (dt, J = 15.8, 6.8 Hz, 1 H, = $CHCH_2$), 6.27 (d, J = 15.8 Hz, 1 H, CHPh), 7.00-7.25 (m, 5 H, Ph). $- {}^{13}$ C NMR (50 MHz): $\delta = 14.0$ (q, OCH₂CH₃), 27.0 (t), 28.3 (t), 32.5 (t), 51.8 (d, CHCO₂), 61.2 (t, OCH_2), 125.9 (d, = $CHCH_2$), 126.9 (d, Ph), 128.4 (d, Ph), 129.8 (d, Ph), 130.5 (d, = CHPh), 137.5 (s, Ph), 169.3 (s, CO_2). - MS; m/z $(\%) = 304 (53) [M^+], 259 (16) [M^+ - OEt], 185 (40) [M^+ - CO_2Et]$ - EtOH], 184 (70) [M⁺ - CO - 2 EtOH], 173 (46), 160 (20) $[EtO_2CCH=C(OH)OEt^+]$, 130 (100), 129 (71), 128 (33), 117 (53), 115 (62), 91 (41). - HRMS: C₁₈H₂₄O₄: calcd. 304.1675; found $304.1667 \pm 2 \text{ ppm.} - C_{18}H_{24}O_4$ (304.4): calcd. C 71.03, H 7.95; found C 70.80, H 8.17.

Diethyl (*E*)-2-(Hex-4-enyl)malonate (12f): Flash chromatography (25:1 gradient to 10:1) gave 2.08 g (86%) of 12f [$R_{\rm f}$ (10:1) = 0.46] as a colorless oil. – IR (film): $\tilde{\rm v}$ = 2938 cm⁻¹ (m), 1752 (s, CO₂), 1734 (s, CO₂), 1448 (m), 1370 (m), 1264 (m), 1239 (m), 1153 (s). – ¹H NMR (200 MHz): δ = 1.23 (t, J = 7.1 Hz, 6 H, OCH₂C H_3), 1.34 (tt, J = 7.7, 7.6 Hz, 2 H, =CHCH₂C H_2), 1.59 (d, J = 4.5 Hz, 3 H, =CHC H_3), 1.84 (q, J = 7.6 Hz, 2 H, C H_2 CHCO₂), 1.97 (q, J = 7.0 Hz, 2 H, =CHC H_2), 3.27 (t, J = 7.5 Hz, 1 H, CHCO₂), 4.15 (q, J = 7.1 Hz, 4 H, OCH₂), 5.37 (m, 2 H, CH=CH). – ¹³C NMR (50 MHz): δ = 14.0 (q, OCH₂C H_3), 17.7 (q, =CHCH₃), 27.1 (t), 28.1 (t), 32.0 (t), 51.9 (d, CHCO₂), 61.1 (t, OCH₂), 125.3 (d, = CHCH₂), 130.4 (d, =CHCCH₃), 169.4 (s, CO₂). – MS; m/z (%) = 242 (2) [M⁺], 173 (100), 160 (50) [EtO₂CCH=C(OH)OEt⁺], 150 (66), 122 (96), 95 (32), 68 (60). – C₁₃H₂₂O₄ (242.3): calcd. C 64.44, H 9.15; found C 64.43, H 9.19.

Diethyl 2-(Pent-4-ynyl)malonate (12g): Flash chromatography (25:1 gradient to 10:1) gave 1.38 g (61%) of **12g** [$R_{\rm f}$ (5:1) = 0.44] as a colorless oil. – IR (film): $\tilde{\rm v}=3289$ (w, \equiv C–H), 2940 (w), 2119 (w), 1750 (s), 1732 (s), 1151 (m). – ¹H NMR (200 MHz): δ = 1.23 (t, J=7.1 Hz, 6 H, OCH₂CH₃), 1.57 (m, 2 H), 1.94 (t, J=2.8 Hz, 1 H, \equiv CH), 1.99 (m, 2 H), 2.19 (dt, J=7.0, 2.6 Hz, 2 H, \equiv CCH₂), 3.31 (t, J=7.5 Hz, 1 H, CH₂CH), 4.16 (q, J=7.1 Hz, 4 H, OCH₂). – ¹³C NMR (50 MHz): δ = 14.0 (q, OCH₂CH₃), 18.1 (t, \equiv CCH₂), 26.1 (t), 27.7 (t), 51.5 (d, CH₂CH), 61.3 (t, OCH₂), 68.8 (d, \equiv CH), 83.4 (s, \equiv C), 169.2 (s, CO₂). – MS; mlz (%) = 226 (< 1) [M⁺], 197 (7) [M⁺ – Et], 181 (5) [M⁺ – OEt], 160 (100) [EtO₂CCH=C(OH)OEt⁺], 153 (30) [M⁺ – CO₂Et], 152 (34) [M⁺ – OEt – Et], 134 (18) [M⁺ – 2 EtOH], 133 (29), 125 (53), 107 (50) [M⁺ – CO₂Et – EtOH], 81 (45), 80 (22), 79 (97), 78 (20), 77 (26), 55 (40). – C₁₂H₁₈O₄ (226.3): calcd. C 63.70, H 8.02; found C 63.78, H 8.20.

Oxidative Cyclization of Malonates 12a-g with 1. - General Procedure: Compounds 12a-g (1.00 mmol) were added at -78 °C under N2 to a solution of the lithium amide or nBuLi in 20 mL dry DME (for the amount of base, see Table 2-6). The solution was stirred between -78 and -60 °C for 30 min. Solid 1 was added in portions at 0 °C until a blue-green color persisted in the reaction mixture for 30 min. The mixture was stirred at 0 °C for 2 h unless otherwise noted. The mixture was quenched with four drops of a saturated NH₄Cl solution and allowed to warm to room temperature. The reaction mixture was diluted with 20 mL of ether and filtered through a pad of silica gel. The solvent was evaporated and the inhomogeneous residue was preadsorbed on silica gel. Crude flash chromatography (50:1 gradient to 1:1) gave > 90% of 9 followed by the products shown in Table 2-6. The individual compounds were further purified by flash chromatography as indicated in the characterization section.

Oxidative Cyclization of Malonates 12a-f with CuCl₂ (2). - General Procedure: Compounds 12a-f (1.00 mmol) were added at -78 °C under N₂ to a solution of the lithium amide in 20 mL of dry DME (for the amount of base, see Table 2-6). The solution was stirred between -78 and -60 °C for 30 min. Solid 2 was added in portions at 0 °C until a brown-green color persisted in the reaction mixture and a brown suspension of excess CuCl2 was observed for 30 min. The mixture was stirred at 0 °C for 2 h unless otherwise noted. The mixture was quenched with four drops of a saturated NH₄Cl solution and allowed to warm to room temperature. The reaction mixture was diluted with 20 mL of ether and filtered through a pad of silica gel, and the solvent was evaporated. Crude flash chromatography of the residue (50:1 gradient to 1:1) gave the products shown in Table 2-6. The individual compounds were further purified by flash chromatography as indicated in the characterization section.

Transmetalation and Oxidative Cyclization of Diethyl 2-(5-Methylhex-4-enyl)malonate (12b): Compound 12b (256 mg, 1.00 mmol) was added at $-78~^{\circ}\text{C}$ under N_2 to a solution of LDA (1.30 mmol; prepared from 185 μL of $i\text{Pr}_2\text{NH}$ and 810 μL of BuLi [1.6 M in hexane]) in 6 mL of dry DME and the resulting solution was stirred between -78 and 0 $^{\circ}\text{C}$ for 30 min. This solution was transferred by syringe to a suspension of anhydrous ZnCl₂ (273 mg, 2.00 mmol) in 14 mL of dry DME and stirred for 40 min at room temperature. Addition of 1 and workup were conducted according to the general procedure.

3-Oxo-1,1-diphenyltetrahydrocyclopenta[c]furan-3a-carboxylate (14a): Recrystallization from pentane gave 14a $[R_f(2:1)]$ = 0.71] as colorless blocks; m.p. 88 °C (for yields, see Table 2). - IR (KBr): $\tilde{v} = 1764 \text{ cm}^{-1}$ (s, CO₂), 1725 (s, CO₂), 762 (s, Ph), 702 (s). - UV: λ_{max} (lg ϵ) = 194 nm (4.67), 204 (4.43), 222 (3.94), 260 (2.12). - ¹H NMR (400 MHz): $\delta = 0.78$ (t, J = 7.2 Hz, 3 H, OCH_2CH_3), 1.30 (m, 1 H, $CHCH_2$), 1.73 (m, 3 H, $CHCH_2CH_2$), 2.34 (m, 2 H, CH_2CCO_2), 3.47 (dq, $J = 10.7, 7.2 Hz, 1 H, <math>OCH_2$), $3.76 \text{ (dq, } J = 10.7, 7.2 \text{ Hz, } 1 \text{ H, OCH}_2), 4.03 \text{ (t, } J = 8.4 \text{ Hz, } 1 \text{ H,}$ CH₂CH), 7.17–7.32 (m, 6 H, Ph), 7.40 (m, 2 H, Ph), 7.55 (m, 2 H, *Ph*). $- {}^{13}$ C NMR (100 MHz): $\delta = 13.3$ (q, OCH₂*C*H₃), 26.2 (t), 31.1 (t), 36.5 (t), 55.9 (d, CHCH₂), 61.8 (t, OCH₂), 63.2 (s, CCO₂), 89.7 (s, CPh₂), 124.7 (d, Ph), 125.5 (d, Ph), 127.3 (d, Ph), 127.7 (d, Ph), 128.3 (d, Ph), 128.4 (d, Ph), 141.4 (s, Ph), 143.4 (s, Ph), 170.9 (s, CO_2CH_2), 175.2 (s, CO_2CPh_2). – MS; m/z (%) = 350 (46) [M⁺], 183 (100) [Ph₂COH⁺], 140 (42) [M⁺ - Ph₂CO - CO], 105 (41). C₂₂H₂₂O₄ (350.4): calcd. C 75.41, H 6.33; found C 75.09, H 6.38.

Diethyl 2-(5,5-Diphenylpent-4-enyl)-2-ethylmalonate (15): Flash chromatography (50:1) gave 42 mg (12%) or 21 mg (6%) of 15 [R_f (5:1) = 0.56] as a colorless oil. – IR (film): $\tilde{v} = 2977 \text{ cm}^{-1}$ (m), 1731 (s, CO₂), 1445 (m), 1028 (m), 702 (m). – UV: λ_{max} (lg ϵ) = 194 nm (4.64), 212 (4.23), 218 (4.08), 226 (3.95), 252 (3.85), 264 (3.69), 274 (3.34), 282 (3.04). – ¹H NMR (200 MHz): $\delta = 0.72 \text{ (t,}$ J = 7.5 Hz, 3 H, CCH₂CH₃), 1.13 (t, J = 7.1 Hz, 6 H, OCH₂CH₃), 1.22 (m, 2 H, =CHCH₂C H_2), 1.78 (m, 2 H, CC H_2 CH₂), 1.84 (q, $J = 7.5 \text{ Hz}, 2 \text{ H}, \text{CC}H_2\text{CH}_3), 2.04 (q, J = 7.4 \text{ Hz}, 2 \text{ H}, = \text{CHC}H_2),$ $4.08 \text{ (q, } J = 7.1 \text{ Hz, } 4 \text{ H, OCH}_2), 5.97 \text{ (t, } J = 7.4 \text{ Hz, } 1 \text{ H, =CH)},$ 7.06-7.33 (m, 10 H, Ph). $- {}^{13}$ C NMR (50 MHz): $\delta = 8.4$ (q, CCH₂CH₃), 14.1 (q, OCH₂CH₃), 24.4 (t, CH₂CH₃), 25.2 (t, CH₂CH₂C), 29.9 (t), 31.3 (t), 57.9 (s, CCH₂), 60.9 (t, OCH₂), 126.8 (d, Ph), 126.9 (d, Ph), 127.2 (d, Ph), 128.0 (d, Ph), 128.1 (d, Ph), 129.1 (d, =CH), 129.8 (d, Ph), 140.1 (s), 142.1 (s), 142.6 (s), 171.7 (s, CO_2). – MS; m/z (%) = 408 (58) [M⁺], 362 (42) [M⁺ – EtOH], 289 (30), 288 (80), 206 (100), 205 (23), 191 (24), 188 (24), 178 (20), 115 (27), 91 (27). – HRMS: $C_{26}H_{32}O_4$: calcd. 408.2301; found $408.2292 \pm 2 \text{ ppm.} - C_{26}H_{32}O_4 (408.2)$: calcd. C 76.44, H 7.90; found C 76.27, H 7.90.

Diethyl 2-(Diphenylmethylene)cyclopentane-1,1-dicarboxylate (16): Flash chromatography (50:1) gave 42 mg (11%) of 16 [R_f (5:1) = 0.47] as a colorless oil. – IR (film): $\tilde{v} = 2981$ cm⁻¹ (m), 1732 (s, CO₂), 1264 (m), 1175 (m), 703 (m). – UV: λ_{max} (lg ε) = 196 nm (4.54), 202 (4.51), 206 (4.46), 220 (4.10), 238 (4.01), 258 (3.82), 272 (3.36). – ¹H NMR (200 MHz): $\delta = 1.09$ (t, J = 7.1 Hz, 6 H, OCH₂CH₃), 1.60 (tt, J = 7.4, 7.0 Hz, 2 H, CCH₂CH₂), 2.41 (t, J = 7.4 Hz, 2 H, CCH₂), 2.43 (t, J = 6.9 Hz, 2 H, CCH₂), 3.69 (dq, J = 10.7, 7.1 Hz, 2 H, OCH₂), 3.88 (dq, J = 10.7, 7.1 Hz, 2 H, OCH₂), 7.09–7.36 (m, 10 H, Ph). – ¹³C NMR (100 MHz): $\delta = 13.8$ (q, OCH₂CH₃), 23.1 (t), 32.7 (t), 40.0 (t), 61.3 (t, OCH₂), 65.0 (s, CCO₂), 126.4 (d, Ph), 126.6 (d, Ph), 127.5 (d, Ph), 128.1 (d, Ph), 128.3 (d, Ph), 129.2 (d, Ph), 138.96 (s), 139.02 (s), 141.0 (s), 144.1 (s), 169.4 (s, CO₂), 171.0 (s, CO₂). – MS; mlz (%) = 378 (32) [M⁺], 260 (33) [M⁺ – OEt – CO₂Et], 259 (42) [M⁺ – EtOH – CO₂Et],

232 (33) [M⁺ - 2 CO₂Et], 231 (100) [M⁺ - EtOH - CO - CO₂Et], 216 (33), 215 (40), 203 (31), 202 (42), 184 (20), 165 (26). - HRMS: $C_{24}H_{26}O_4$: calcd. 378.1831; found 378.1823 \pm 2 ppm.

Diethyl 2-(Diphenylhydroxymethyl)cyclopentane-1,1-dicarboxylate (17): Flash chromatography (50:1) gave 16 mg (4%) of 17 as a colorless oil $[R_f(5:1) = 0.52]$. – IR (film): $\tilde{v} = 3459 \text{ cm}^{-1}$ (w, OH), 2978 (m), 1730 (s, CO₂), 1242 (s), 1177 (m), 1086 (m), 702 (m). -UV: λ_{max} (lg ϵ) = 198 nm (4.58), 218 (4.14), 224 (4.06), 230 (3.95), 252 (3.87), 276 (3.23). - ¹H NMR (200 MHz): $\delta = 0.89$ (t, J =7.2 Hz, 3 H, OCH₂C H_3), 1.18 (m, 1 H), 1.24 (t, J = 7.1 Hz, 3 H, OCH_2CH_3), 1.44 (m, 1 H), 1.82 (m, 2 H), 2.24 (dt, J = 12.7, 5.7 Hz, 1 H), 2.45 (dd, J = 12.2, 5.2 Hz, 1 H), 2.69 (dq, J = 10.8, 7.1 Hz, 1 H, OCH₂), 3.54 (dq, J = 10.8, 7.1 Hz, 1 H, OCH₂), 4.15 (q, J =7.1 Hz, 2 H, OCH₂), 4.47 (t, J = 8.0 Hz, 1 H, CHCH₂), 4.72 (s, 1 H, OH), 7.00-7.72 (m, 10 H, Ph). - ¹³C NMR (50 MHz): δ = 13.3 (q, OCH₂CH₃), 14.0 (q, OCH₂CH₃), 24.4 (t), 27.8 (t), 39.0 (t), 51.8 (d, CH₂CH), 61.7 (t, OCH₂), 62.0 (t, OCH₂), 64.3 (s, CCH₂), 79.4 (s, COH), 125.2 (d, Ph), 125.8 (d, Ph), 126.0 (d, Ph), 126.4 (d, Ph), 127.85 (d, Ph), 127.93 (d, Ph), 147.0 (s, Ph), 147.1 (s, Ph), 172.3 (s, CO_2), 174.9 (s, CO_2). – MS; m/z (%) = 396 (1) [M⁺], 379 (8) $[M^+ - OH]$, 260 (10) $[M^+ - OH - OEt - CO_2Et]$, 232 (9) $[M^+$ - OH - CO₂Et - EtOH - CO], 214 (21), 183 (52) [Ph₂COH], 182 (51), 168 (22), 105 (100), 77 (46) [Ph].

Ethyl 1,1-Dimethyl-3-oxo-tetrahydrocyclopenta|c|furan-3a-carboxylate (14b): Flash chromatography (30:1) gave 14b [R_f (2:1) = 0.61] as a colorless oil (for yields, see Table 3). – IR (film): \tilde{v} = 2981 cm⁻¹ (m), 1769 (s, CO₂), 1735 (s, CO₂), 1272 (s), 1257 (s), 1180 (s), 1162 (s), 1105 (s). – ¹H NMR (400 MHz): δ = 1.27 (t, J = 7.1 Hz, 3 H, OCH₂CH₃), 1.36 (s, 3 H, CCH₃), 1.45 (s, 3 H, CCH₃), 1.54 (m, 1 H, CHCH₂CH₂), 1.80 (m, 3 H, CHCH₂CH₂), 2.25 (m, 2 H, CH₂CCO₂), 2.83 (t, J = 5.4 Hz, 1 H, CH), 4.20 (q, J = 7.0 Hz, 2 H, OCH₂). – ¹³C NMR (100 MHz): δ = 13.9 (q, OCH₂CH₃), 24.2 (q, CCH₃), 26.7 (t), 30.0 (t), 30.3 (q, CCH₃), 36.6 (t), 54.5 (d, CH), 62.0 (t, OCH₂), 64.0 (s, CCO₂), 84.8 (s, C(CH₃)₂], 171.2 (s, CO₂), 175.4 (s, CO₂). – MS; m/z (%) = 211 (48) [M⁺ – CH₃], 182 (74), 140 (48), 137 (68), 135 (40), 109 (100), 95 (43), 67 (59). – C₁₂H₁₈O₄ (226.1): calcd. C 63.70, H 8.02; found C 63.84, H 8.00.

Diethyl 2-Isopropenylcyclopentane-1,1-dicarboxylate (18b): Flash chromatography (50:1) gave **18b/19b** $[R_f(10:1) = 0.61]$ as an inseparable mixture (for yields, see Table 3). – IR (film): $\tilde{v} = 2980 \text{ cm}^{-1}$ (m), 1729 (s, CO₂), 1448 (w), 1261 (s), 1211 (m), 1176 (m), 1158 (m), 1031 (w). $- {}^{1}H$ NMR (400 MHz): $\delta = 1.16$ (t, J = 7.1 Hz, 3 H, OCH₂CH₃), 1.21 (t, J = 7.0 Hz, 3 H, OCH₂CH₃), 1.52 (m, 1 H, $CHCH_2CH_2$), 1.72 (s, 3 H, = CCH_3), 1.74 (m, 1 H, $CHCH_2$), 1.84 (m, 2 H, CHC H_2 C H_2), 1.98 (ddd, J = 14.1, 8.4, 3.1 Hz, 1 H, CH_2CH_2C), 2.58 (ddd, $J = 13.8, 9.6, 8.1 Hz, 1 H, <math>CH_2CH_2C$), 3.30 (dd, $J = 9.5, 7.9 \text{ Hz}, 1 \text{ H}, \text{ CH}), 4.06 (q, <math>J = 7.1 \text{ Hz}, 2 \text{ H}, \text{ OCH}_2),$ 4.12 (q, J = 7.1 Hz, 2 H, OCH₂), 4.73 (d, J = 1.0 Hz, 1 H, =CH₂),4.74 (d, J = 1.4 Hz, 1 H, =CH₂). $- {}^{13}\text{C}$ NMR (100 MHz): $\delta =$ 13.9 (q, OCH₂CH₃), 14.0 (q, OCH₂CH₃), 23.2 (q, CCH₃), 23.4 (t), 30.8 (t), 35.2 (t), 51.7 (d, CH), 60.9 (t, OCH₂), 61.1 (t, OCH₂), 64.0 (s, CCH₂), 112.2 (t, =CH₂), 145.2 (s, =C), 170.9 (s, CO₂), 172.8 (s, CCH₂), 172 CO_2). - MS; m/z (%) = 254 (22) [M⁺], 180 (100) [M⁺ - CO -EtOH], 163 (26), 135 (55) $[M^+ - CO_2Et - EtOH]$, 107 (32) $[M^+]$ - 2 CO₂Et]. - HRMS: C₁₄H₂₂O₄: calcd. 254.1518; found 254.1518 \pm 2 ppm.

Diethyl 2-Isopropylcyclopentane-1,1-dicarboxylate (19b): - ¹H NMR (400 MHz): δ = 0.81 (d, J = 6.6 Hz, 3 H, CHC H_3), 0.89 (d, J = 6.6 Hz, 3 H, CHC H_3), 1.16 (t, J = 7.1 Hz, 3 H, OCH₂C H_3), 1.21 (t, J = 7.0 Hz, 3 H, OCH₂C H_3), 1.42 (m, 1 H), 1.71 (m, 1 H,

CHCH₃), 1.74 (m, 1 H), 1.84 (m, 2 H), 1.98 (m, 1 H), 2.58 (m, 1 H), 3.30 (m, 1 H), 4.08 (q, J = 7.1 Hz, 1 H, OCH₂), 4.19 (q, J = 7.1 Hz, 1 H, OCH₂). $- ^{13}$ C NMR (50 MHz): $\delta = 13.9$ (q, OCH₂CH₃), 14.0 (q, OCH₂CH₃), 20.9 (q, CHCH₃), 22.8 (t), 22.9 (q, CHCH₃), 28.7 (t), 29.5 (d, CHCH₃), 36.6 (t), 53.4 (d, CHCH₂), 60.9 (t, OCH₂), 61.1 (t, OCH₂), 64.0 (s, CCO₂), 170.9 (s, CO₂), 172.8 (s, CO₂). - HRMS: C₁₄H₂₄O₄: calcd. 256.1675; found 256.1674 \pm 2 ppm.

2-(2-Ferrocenylprop-2-yl)cyclopentane-1,1-dicarboxylate Diethyl (20b): Flash chromatography (50:1) and recrystallization from pentane gave **20b** [R_f (10:1) = 0.38] as a yellow solid; m.p. 67-70 °C (for yields, see Table 3). – IR (KBr): $\tilde{v} = 2979 \text{ cm}^{-1}$ (m), 1743 (m, CO₂), 1716 (s, CO₂), 1257 (s), 1182 (m). – UV: λ_{max} (lg ϵ) = 204 nm (4.63), 232 (3.75), 246 (3.60), 266 (3.37), 284 (2.94), 294 (2.44), 440 (2.12), 458 (2.13). – ¹H NMR (200 MHz): $\delta = 1.13 \text{ (s, }$ 3 H, CCH₃), 1.20 (t, J = 6.8 Hz, 3 H, OCH₂CH₃), 1.24 (t, J =6.8 Hz, 3 H, OCH₂CH₃), 1.40 (s, 3 H, CCH₃), 1.31–1.88 (m, 5 H), $2.35 \text{ (m, 1 H)}, 2.66 \text{ (dd, } J = 10.0, 7.1 \text{ Hz, 1 H, C} H\text{CH}_2\text{)}, 3.95 - 4.26$ (m, 8 H, OCH₂, CpC), 4.12 (s, 5 H, Cp). - ¹³C NMR (50 MHz): $\delta = 13.8 \,(q, OCH_2CH_3), 14.0 \,(q, OCH_2CH_3), 21.8 \,(q, CCH_3), 22.6$ (t), 27.7 (q, CCH₃), 27.8 (t), 35.6 (s, CCH₃), 38.5 (t), 57.8 (d, CHCH₂), 60.8 (t, OCH₂), 60.9 (t, OCH₂), 61.5 (s, CCH₂), 66.4 (d, *Cp*), 66.6 (d, *Cp*), 67.2 (d, *Cp*), 67.5 (d, *Cp*), 68.7 (d, *Cp*), 102.9 (s, (ipso-Cp)C), 172.0 (s, CO₂), 173.1 (s, CO₂). – MS; m/z (%) = 440 (100) $[M^+]$, 227 (56) $[M^+ - 2 CO_2Et - Cp)$. - HRMS: $C_{24}H_{32}FeO_4$: calcd. 440.1650; found 440.1650 \pm 3 ppm.

Diethyl 2-(2-Chloroprop-2-yl)cyclopentane-1,1-dicarboxylate (21b): Flash chromatography (40:1) gave 35 mg (12%) or 195 mg (67%) of **21b** $[R_f (10:1) = 0.45]$ as a colorless solid; m.p. 32-33 °C. – IR (KBr): $\tilde{v} = 2984 \text{ cm}^{-1}$ (m), 1728 (s, CO₂), 1263 (s), 1181 (m). – ¹H NMR (200 MHz): $\delta = 1.21$ (t, J = 7.1 Hz, 3 H, OCH₂CH₃), 1.24 (t, J = 7.2 Hz, 3 H, OCH₂CH₃), 1.57–1.90 (m, 3 H), 1.61 (s, 3 H, CC H_3), 1.70 (s, 3 H, CC H_3), 2.02 (m, 2 H, C H_2 CH), 2.55 (m, 1 H), 2.96 (dd, J = 10.0, 8.4 Hz, 1 H, CHCH₂), 4.05 (dq, J = 10.8, 7.1 Hz, 1 H, OCH₂), 4.10 (dq, J = 10.8, 7.1 Hz, 1 H, OCH₂), 4.18 (dq, $J = 10.8, 7.2 \text{ Hz}, 2 \text{ H}, \text{ OCH}_2$). $- {}^{13}\text{C NMR}$ (50 MHz): $\delta =$ 13.6 (q, OCH₂CH₃), 14.0 (q, OCH₂CH₃), 22.0 (t), 28.1 (t), 31.2 (q, CH₃), 35.0 (q, CH₃), 38.3 (t), 57.3 (d, CH), 61.2 (t, OCH₂), 61.3 (t, OCH₂), 72.2 (s, CCl), 170.8 (s, CO₂), 172.8 (s, CO₂). – MS; m/z $(\%) = 292/290 (0.2/0.4) [M^+], 254 (20) [M^+ - HCl], 213 (34), 181$ $(57) [M^+ - HCl - CO_2Et], 180 (100) [M^+ - HCl - EtOH - CO],$ 163 (23) [M⁺ – HCl – OEt – EtOH], 135 (65), 134 (45), 107 (36). - C₁₄H₂₃ClO₄ (290.8): calcd. C 57.83, H 7.97, Cl 12.19; found C 57.72, H 8.11, Cl 12.15.

Oxidative Cyclization of Malonate 12c with 1: Compound 12c (258 mg, 1.00 mmol) was added at -78 °C under N_2 to a mixture of anhydrous LiBr (670 mg, 7.70 mmol) and LDA (1.10 mmol; prepared from 155 μ L of iPr $_2$ NH and 690 μ L of BuLi [1.6 M in hexane]) in 20 mL of dry DME. The mixture was stirred between -78 and -60 °C for 30 min. Solid 1 (1.39 g, 4.20 mmol) was added in four portions at 0 °C. After 5 min, the resulting blue-green color of the reaction mixture changed to brown. The mixture was stirred at 0 °C for 12 min. The mixture was quenched with six drops of a 2 N HCl solution and stirred for 7 min while warming to room temperature. The reaction mixture was diluted with 20 mL of ether and filtered through a pad of silica gel. The solvent was evaporated and the inhomogeneous residue was preadsorbed on silica gel. Flash chromatography (50:1 gradient to 1:1) gave 189 mg (78%) of 22

Diethyl 2-Formylcyclopentane-1,1-dicarboxylate (22): Flash chromatography (40:1) gave **22** [$R_{\rm f}$ (5:1) = 0.35] as a colorless oil (for

yields, see Table 4). - IR (film): $\tilde{v} = 2983 \text{ cm}^{-1}$ (m), 2901 (w, CHO), 2880 (w, CHO), 1735 (s, CHO), 1714 (s, CO₂), 1263 (s), 1213 (m). - ¹H NMR (200 MHz): $\delta = 1.11$ (t, J = 7.1 Hz, 3 H, OCH_2CH_3), 1.15 (t, J = 7.1 Hz, 3 H, OCH_2CH_3), 1.63 (m, 2 H), 1.88 (m, 2 H), 2.17 (m, 2 H), 3.13 (dt, J = 8.3, 0.9 Hz, 1 H, CHCHO), 4.06 (q, J = 7.1 Hz, 2 H, OCH₂), 4.122 (q, J = 7.1 Hz, 1 H, OCH₂), 4.125 (q, J = 7.1 Hz, 1 H, OCH₂), 9.65 (d, J = 0.9 Hz, 1 H, CHO). $- {}^{13}$ C NMR (50 MHz): $\delta = 13.9$ (q, OCH₂CH₃), 14.0 (q, OCH₂CH₃), 22.6 (t), 25.1 (t), 34.6 (t), 57.5 (d, CHCH₂), 61.8 (t, OCH₂), 61.9 (t, OCH₂), 62.5 (s, CCO₂), 170.0 (s, CO₂), 171.0 (s, CO_2), 200.0 (d, CHO). – MS; m/z (%) = 240 (10), 213 (20) [M⁺ - CHO], 197 (12) [M⁺ - OEt], 169 (35) [M⁺ - CO₂Et], 168 (48) $[M^{+} - EtOH - CO]$, 141 (40), 140 (100) $[M^{+} - CO_{2}Et - CHO]$, $139 (22) [M^{+} - CO - EtOH - CHO], 123 (20) [M^{+} - EtOH CO_2Et$], 113 (43), 112 (48), 111 (29), 95 (72) [M⁺ – CO_2Et – EtOH- CO], 67 (78).

Diethyl 2-(Dimethoxymethyl)cyclopentane-1,1-dicarboxylate (23): Flash chromatography (10:1) gave 29 mg (10%) or 69 mg (24%) of **23** $[R_f(5:1) = 0.35]$ as a colorless oil. – IR (film): $\tilde{v} = 2941 \text{ cm}^{-1}$ (m), 1731 (s, CO₂), 1729 (s, CO₂), 1447 (m), 1261 (s), 1094 (s), 1073 (s), 1061 (s). $- {}^{1}H$ NMR (200 MHz): $\delta = 1.19$ (t, J = 7.1 Hz, 3 H, OCH₂CH₃), 1.20 (t, J = 7.1 Hz, 3 H, OCH₂CH₃), 1.45 (m, 1 H), 1.73 (m, 3 H), 2.04 (m, 1 H), 2.34 (m, 1 H), 2.98 (m, 1 H, CH_2CH), 3.23 (s, 3 H, OCH₃), 3.25 (s, 3 H, OCH₃), 4.00 (dq, J = $10.8, 7.1 \text{ Hz}, 1 \text{ H}, \text{ OCH}_2$, $4.08 \text{ (dq}, J = 10.8, 7.1 \text{ Hz}, 1 \text{ H}, \text{ OCH}_2$), 4.16 (dq, J = 10.8, 7.1 Hz, 1 H, OCH₂), 4.19 (dq, J = 10.8, 7.1 Hz,1 H, OCH₂), 4.35 (d, J = 6.7 Hz, 1 H, CHOCH₃). $- {}^{13}$ C NMR (50 MHz): $\delta = 13.9$ (q, OCH₂CH₃), 22.9 (t), 25.8 (t), 34.6 (t), 47.7 (d, CH₂CH), 52.9 (q, OCH₃), 54.5 (q, OCH₃), 61.0 (t, OCH₂), 61.2 (t, OCH₂), 62.0 (s, CCO₂), 104.5 (d, CHOCH₃), 170.9 (s, CO₂), 172.4 (s, CO₂). - MS; m/z (%) = 288 (3) [M⁺], 257 (20) [M⁺ -OMe], 243 (10) $[M^+ - OEt]$, 183 (34) $[M^+ - CO - EtOH -$ OMe], 123 (27) $[M^+ - EtOH - CO - 2 OMe - Et]$, 75 (100). -C₁₄H₂₄O₆ (288.2): calcd. C 58.32, H 8.39; found C 58.35, H 8.66.

 $\hbox{$2$-(But oxymethoxymethyl) cyclopentane-1,1-dicarboxy late}\\$ Diethyl (24): Flash chromatography (35:1) gave 13 mg (4%) or 73 mg (22%) of a 1:1 diastereomeric mixture of 24/24' $[R_f(5:1) = 0.43]$ as a colorless oil. – IR (film): $\tilde{v} = 2961 \text{ cm}^{-1}$ (m), 1732 (s, CO₂), 1261 (m), 1097 (m), 1073 (m), 1046 (m). – **24**: ¹H NMR (400 MHz): $\delta = 0.84$ (t, J = 7.3 Hz, 3 H, CH₂CH₂CH₃), 1.18 (t, J = 7.0 Hz, 3 H, OCH₂CH₃), 1.19 (t, J = 7.0 Hz, 3 H, OCH₂CH₃), 1.29 (m, 2 H, $CH_2CH_2CH_3$), 1.44 (m, 4 H, CCH_2CH_2 , $CH_2CH_2CH_3$), 1.61-1.83 (m, 2 H, CHC H_2), 1.95 (m, 1 H, CC H_2 CH₂), 2.32 (m, 1 H, CCH_2CH_2), 2.91 (dt, J = 8.1, 5.6 Hz, 1 H, CH_2CH), 3.22 (s, 3 H, OCH₃), 3.32 (m, 1 H, OCH₂CH₂), 3.55 (m, 1 H, OCH₂CH₂), $4.00 \text{ (m, 2 H, OC}_{2}\text{CH}_{3}), 4.15 \text{ (m, 2 H, OC}_{2}\text{CH}_{3}), 4.46 \text{ (d, } J =$ 5.5 Hz, 1 H, CHOCH₃). $- {}^{13}$ C NMR (100 MHz): $\delta = 13.8$ (q, CH₂CH₂CH₃), 13.9 (q, OCH₂CH₃), 19.2 (t, CH₂CH₂CH₃), 22.8 (t, $CHCH_2CH_2$), 25.1 (t, $CHCH_2$), 31.8 (t, OCH_2CH_2), 35.3 (t, CCH₂), 48.4 (d, CH₂CH), 54.0 (q, OCH₃), 60.8 (t, OCH₂CH₃), 61.2 (t, OCH₂CH₃), 61.8 (s, CH₂C), 65.3 (t, OCH₂CH₂), 103.6 (d, CHCHO), 170.7 (s, CO₂), 172.4 (s, CO₂). – **24**': 1 H NMR (400 MHz): $\delta = 0.84$ (t, J = 7.3 Hz, 3 H, CH₂CH₂CH₃), 1.18 (t, $J = 7.0 \text{ Hz}, 3 \text{ H}, \text{ OCH}_2\text{C}H_3), 1.20 \text{ (t, } J = 7.1 \text{ Hz}, 3 \text{ H}, \text{ OCH}_2\text{C}H_3),$ 1.29 (m, 2 H, $CH_2CH_2CH_3$), 1.44 (m, 3 H, CCH_2CH_2 , $CH_2CH_2CH_3$), 1.61-1.83 (m, 3 H, $CHCH_2CH_2$), 2.06 (m, 1 H, CCH_2CH_2), 2.32 (m, 1 H, CCH_2CH_2), 3.01 (q, J = 7.3 Hz, 1 H, CH₂CH), 3.22 (s, 3 H, OCH₃), 3.41 (m, 1 H, OCH₂CH₂), 3.48 (m, 1 H, OCH_2CH_2), 4.15 (m, 4 H, OCH_2CH_3), 4.39 (d, J = 7.2 Hz, 1 H, CHOCH₃). $- ^{13}$ C NMR (100 MHz): $\delta = 13.8$ (q, CH₂CH₂CH₃), 13.9 (q, OCH₂CH₃), 19.3 (t, CH₂CH₂CH₃), 22.7 (t, CHCH₂CH₂), 26.2 (t, CHCH₂), 31.8 (t, OCH₂CH₂), 35.2 (t, CCH₂), 47.8 (d, CH₂CH), 53.4 (q, OCH₃), 61.1 (t, OCH₂CH₃), 61.2 (t, OCH₂CH₃), 62.2 (s, CH₂C), 67.5 (t, OCH₂CH₂), 103.6 (d, CHCHO), 170.8 (s, CO₂), 172.3 (s, CO₂). – MS; m/z (%) = 299 (20) [M⁺ – OMe], 257 (51) [M⁺ – OBu], 197 (38) [M⁺ – OMe – OBu – Et], 183 (46), 169 (22), 123 (50), 117 (82), 61 (100). – MS (NH₃, CI, pos.): m/z (%) = 348 (6) [M⁺ + NH₄], 299 (100) [M⁺ – OMe], 276 (18), 257 (66) [M⁺ – OBu].

Diethyl 2-[2,2-Bis(ethoxycarbonyl)-1,7-dimethoxyhept-6-enyl]cyclopentane-1,1-dicarboxylate (25): Flash chromatography (35:1) gave 90 mg (35%) of a 21:5:4:1 diastereomeric mixture of syn/anti-(E)/ (Z)-25/25' $[R_f (5:1) = 0.24]$ as a colorless oil. – IR (film): $\tilde{v} =$ 2940 cm⁻¹ (w), 1731 (s, CO₂), 1255 (m), 1213 (w). - **25:** ¹H NMR (400 MHz): $\delta = 1.12$ (t, J = 7.1 Hz, 6 H, OCH₂CH₃), 1.14 (t, J =7.1 Hz, 6 H, OCH₂C H_3), 1.17–1.39 (m, 4 H), 1.42–1.95 (m, 7 H), 2.25 (m, 1 H), 2.72 (dt, J = 8.2, 2.9 Hz, 1 H, CCHCHCH₂), 3.11 (s, 3 H, CHOC H_3), 3.34 (s, 3 H, =CHOC H_3), 3.92-4.15 (m, 8 H, OCH₂), 4.18 (m, 1 H, CCHOCH₃), 4.55 (m, 1 H, (Z)-=CHCH₂), $4.62 \text{ (dt, } J = 12.7, 7.3 \text{ Hz, } 1 \text{ H, } (E) = CHCH_2), 5.72 \text{ (d, } J = 6.2 \text{ Hz,}$ 1 H, (Z)-=CHOCH₃), 6.14 (d, J = 12.6 Hz, 1 H, (E)-=CHOCH₃). $- {}^{13}\text{C}$ NMR (100 MHz): $\delta = 13.90$ (q, OCH₂CH₃), 13.92 (q, OCH₂CH₃), 13.96 (q, OCH₂CH₃), 13.98 (q, OCH₂CH₃), 23.2 (t), 24.0 (t), 25.8 (t), 28.0 (t), 33.0 (t), 34.7 (t), 47.0 (d, CCHCHCH₂), 55.8 (q, OCH₃), 59.2 (q, OCH₃), 60.8 (t, OCH₂), 60.9 (t, OCH₂), 61.1 (t, OCH₂), 61.8 (s, CCH₂), 63.6 (s, CCH₂), 80.9 (d, $CCHOCH_3$), 102.2 (d, (E)-=CHCH₂), 106.0 (d, (Z)-=CHCH₂), 147.2 (d, (Z)-= CHOCH₃), 147.3 (d, (E)-= CHOCH₃), 170.2 (s, CO_2), 171.15 (s, CO_2), 171.17 (s, CO_2), 172.4 (s, CO_2). – **25':** ¹H NMR (400 MHz): $\delta = 1.12$ (t, J = 7.1 Hz, 6 H, OCH₂CH₃), 1.14 $(t, J = 7.1 \text{ Hz}, 6 \text{ H}, OCH_2CH_3), 1.17-1.39 \text{ (m, 4 H)}, 1.42-1.95$ (m, 7 H), 2.25 (m, 1 H), 2.72 (m, 1 H, CCHCHCH₂), 3.15 (s, 3 H, $CHOCH_3$), 3.41 (s, 3 H, = $CHOCH_3$), 3.92-4.15 (m, 8 H, OCH_2), 4.18 (m, 1 H, CCHOCH₃), 4.62 (dt, J = 12.7, 7.3 Hz, 1 H, (E)-= $CHCH_2$), 4.62 (m, 1 H, (Z)-= $CHCH_2$), 5.72 (d, J = 6.2 Hz, 1 H, (Z)-=CHOCH₃), 6.14 (d, J = 12.6 Hz, 1 H, (E)-=CHOCH₃). – ¹³C NMR (50 MHz): $\delta = 13.93$ (q, OCH₂CH₃), 13.96 (q, OCH_2CH_3), 13.98 (q, OCH_2CH_3), 14.1 (q, OCH_2CH_3), 22.1 (t), 24.0 (t), 26.4 (t), 28.3 (t), 32.7 (t), 35.8 (t), 52.3 (d, CCHCHCH₂), 56.7 (q, OCH₃), 59.3 (q, OCH₃), 60.8 (t, OCH₂), 60.9 (t, OCH₂), 61.1 (t, OCH₂), 61.8 (s, CCH₂), 62.9 (s, CCH₂), 85.4 (d, $CCHOCH_3$), 102.4 (d, (E)-= $CHCH_2$), 106.0 (d, (Z)-= $CHCH_2$), 147.2 (d, (Z)-=CHOCH₃), 147.3 (d, (E)-=CHOCH₃), 170.0 (s, CO_2), 171.16 (s, CO_2), 172.0 (s, CO_2). – MS (NH₃, CI, pos.): m/z $(\%) = 532 (13) [M^+ + NH_4], 434 (65), 402 (28), 297 (29), 295 (28),$ 276 (28), 257 (100) [M $^+$ /2]. - $C_{26}H_{42}O_{10}$ (514.6): calcd. C 60.68, H 8.23; found C 60.76, H 8.15.

Ethyl 3-Oxo-1-phenyltetrahydrocyclopenta[c]furan-3a-carboxylate (14d): Flash chromatography (35:1) gave a diastereomeric mixture of 14d/14d' [R_f (5:1) = 0.49] as a colorless oil (for yields, see Table 5). – IR (film): $\tilde{v} = 2969 \text{ cm}^{-1}$ (m), 1779 (s, CO₂), 1741 (s, CO₂), 1453 (w), 1251 (s), 1147 (m), 729 (w), 701 (w). – **14d:** UV: λ_{max} (lg ϵ) = 192 nm (4.47), 198 (4.24), 206 (4.02), 210 (3.92), 222 (3.54). – ¹H NMR (200 MHz): $\delta = 1.15$ (t, J = 7.1 Hz, 3 H, OCH_2CH_3), 1.55-1.77 (m, 2 H), 1.80-2.04 (m, 2 H), 2.16-2.46 (m, 2 H), 3.08 (m, 1 H, CH₂CH), 4.12 (q, J = 7.1 Hz, 2 H, OCH₂),5.00 (d, J = 4.6 Hz, 1 H, CHPh), 7.34 (m, 5 H, Ph). $- {}^{13}$ C NMR (50 MHz): $\delta = 13.8 \text{ (q, OCH}_2\text{CH}_3)$, 25.5 (t), 33.8 (t), 35.0 (t), 54.4 (d, CH₂CH), 62.1 (t, OCH₂), 62.3 (s, CCH₂), 85.1 (d, OCHPh), 125.4 (d, Ph), 128.4 (d, Ph), 128.7 (d, Ph), 139.9 (s, Ph), 170.6 (s, CO_2), 176.2 (s, CO_2). – **14d'**: ¹H NMR (200 MHz): $\delta = 1.20$ (m, 1 H), 1.28 (t, J = 7.1 Hz, 3 H, OCH₂CH₃), 1.35–1.71 (m, 3 H), 2.35 (m, 3 H), 3.26 (m, 1 H, CH_2CH), 4.24 (q, J = 7.1 Hz, 2 H, OCH_2), 5.80 (d, J = 6.5 Hz, 1 H, CHPh), 7.34 (m, 5 H, Ph). –

 13 C NMR (50 MHz): $\delta=14.1$ (q, OCH2CH3), 25.9 (t), 28.5 (t), 34.5 (t), 51.4 (d, CH2CH), 62.2 (t, OCH2), 63.8 (s, CCH2), 81.4 (d, CHPh), 124.9 (d, Ph), 127.9 (d, Ph), 128.5 (d, Ph), 136.5 (s, Ph), 169.7 (s, CO2), 175.9 (s, CO2). – MS; m/z (%) = 274 (46) [M^+], 246 (30), 207 (23), 200 (27) [M^+ – OEt – Et], 184 (21) [M^+ – 2 OEt], 167 (28), 165 (26), 161 (22), 141 (67), 140 (100), 129 (22), 115 (38), 112 (42), 111 (30), 105 (38), 77 (36), 67 (46), 57 (30), 55 (29), 43 (69), 41 (58). – $C_{16}H_{18}O_4$ (274.3): calcd. C 70.06, H 6.61; found C 69.92, H 6.54.

 α,α' -Bis[2,2-bis(ethoxycarbonyl)cyclopentyl]bibenzyl (26d): Flash chromatography (30:1) and crystallization from pentane gave 26d $[R_f(5:1) = 0.43]$ as a 1:1 mixture of *meso* and *d/l* dimers as colorless crystals; m.p. 82 °C (for yields, see Table 5). – IR (KBr): $\tilde{v} = 2988$ cm⁻¹ (m), 1740 (m, CO₂), 1720 (s, CO₂), 1455 (m), 1255 (s), 1103 (m), 703 (m). – UV: λ_{max} (lg ϵ) = 192 nm (4.75), 208 (4.36), 216 (4.19), 230 (3.39), 232 (3.19), 262 (2.77). – ¹H NMR (400 MHz): $\delta = 0.88$ (t, J = 6.8 Hz, 6 H, OCH₂CH₃), 0.89 (t, J = 7.1 Hz, 6 H, OCH₂C H_3), 0.90 (t, J = 6.9 Hz, 6 H, OCH₂C H_3), 0.93 (t, J =7.1 Hz, 6 H, OCH₂CH₃), 1.52 (m, 2 H, CH₂CH₂CH₂), 1.63 (m, 2 H, CH₂CH₂CH₂*), 1.75 (m, 6 H, CH₂CH₂CH₂, CH₂CH₂*, CH_2CH), 1.93 (dt, J = 10.5, 9.1 Hz, 2 H, CH_2CH^*), 2.16 (m, 2 H, CCH₂*), 2.28 (m, 6 H, CCH₂*, CCH₂), 2.56 (m, 4 H, CH₂CH*, CH_2CH), 3.03 (m, 2 H, $CHCH_2$), 3.16 (m, 2 H, $CHCH_2^*$), 3.26 $(dq, J = 10.7, 7.1 \text{ Hz}, 2 \text{ H}, OCH_2), 3.40 (dq, J = 10.7, 7.1 \text{ Hz}, 2)$ H, OCH₂), 3.47 (dq, J = 10.7, 7.0 Hz, 2 H, OCH₂), 3.51 (dq, J =10.9, 7.1 Hz, 2 H, OCH₂), 3.54 (d, J = 11.5 Hz, 2 H, CHPh*), 3.60 (d, J = 11.4 Hz, 2 H, CHPh), 3.68 (dq, J = 10.8, 7.2 Hz, 2 H, OCH_2), 3.74 (dq, J = 10.8, 7.2 Hz, 2 H, OCH_2), 3.75 (dq, J =10.8, 7.1 Hz, 2 H, OCH₂), 3.81 (dq, J = 10.8, 7.1 Hz, 2 H, OCH₂), 6.55-7.35 (m, 20 H, $Ph^{\#}$, $Ph^{*\#}$). - ¹³C NMR (50 MHz): $\delta = 13.5$ (q, OCH₂CH₃), 13.6 (q, OCH₂CH₃), 22.8 (t, CHCH₂CH₂*), 23.1 (t, CHCH₂CH₂), 31.6 (t, CHCH₂*), 33.1 (t, CHCH₂), 38.1 (t, CH₂C*), 38.8 (t, CH₂C), 47.3 (d, CHCH₂), 48.9 (d, CHCH₂*), 49.4 (d, CHPh), 52.4 (d, CHPh*), 60.4 (t, OCH₂), 60.9 (t, OCH₂), 63.0 (s, CCH₂), 63.6 (s, CCH₂*), 126.0 (d, Ph[#]), 126.1 (d, Ph[#]), 126.7 $(d, Ph^{\#})$, 131.2 $(d, Ph^{\#})$, 138.2 (s, Ph), 140.5 (s, Ph^{*}) , 171.1 (s, CO_{2}) , 171.3 (s, CO_2), 172.47 (s, CO_2), 172.53 (s, CO_2). – MS; m/z (%) = 303 (100) [M $^+$ /2], 229 (43), 155 (20). – MS (NH₃, CI, pos.): m/z $(\%) = 624 (3) [M^+ + NH_4], 607 (100) [M^+ + H], 535 (7), 322 (22),$ 305 (34), 303 (42) [M⁺/2], 298 (40), 229 (8), 158 (8), 74 (6). C₃₆H₄₆O₈ (606.8): calcd. C 71.26, H 7.64; found C 71.08, H 7.69. - Resonances marked with an asterisk * can be assigned to one diastereomer on the basis of C,H correlation and HMBC spectra; #: broadened signals.

Diethyl 2-(Chlorophenylmethyl)cyclopentane-1,1-dicarboxylate (21d): Flash chromatography (50:1) gave 71 mg (21%) of 21d [$R_{\rm f}$ (5:1) = 0.50] as a colorless oil. – IR (film): $\tilde{v} = 2981 \text{ cm}^{-1}$ (m), 1779 (m), 1727 (s, CO₂), 1263 (s), 1209 (m), 1179 (m), 1151 (m), 1096 (m), 700 (m). – UV: λ_{max} (lg ϵ) = 194 nm (4.59), 210 (3.98), 216 (3.90), 220 (3.85), 230 (3.51), 236 (3.26), 248 (2.90), 268 (2.77), 282 (2.62). - ¹H NMR (400 MHz): $\delta = 1.13$ (t, J = 7.1 Hz, 3 H, OCH_2CH_3), 1.22 (t, J = 7.1 Hz, 3 H, OCH_2CH_3), 1.53 (m, 1 H), 1.82 (m, 1 H), 1.97 (m, 3 H), 2.50 (m, 1 H), 3.14 (dt, J = 9.1, 5.0 Hz, 1 H, CHCHPh), 3.95 (m, 2 H, OCH₂), 4.06 (m, 1 H, OCH_2), 4.19 (dq, J = 10.8, 7.1 Hz, 1 H, OCH_2), 5.56 (d, J =4.9 Hz, 1 H, CHPh), 7.20-7.43 (m, 5 H, Ph). - ¹³C NMR (100 MHz): $\delta = 13.8$ (q, 2 OCH₂CH₃), 22.1 (t), 26.8 (t), 35.8 (t), 53.8 (d, CHCHPh), 61.4 (t, OCH₂), 61.6 (t, OCH₂), 62.3 (s, CH₂C), 64.3 (d, CHPh), 127.5 (d, Ph), 127.8 (d, Ph), 128.1 (d, Ph), 141.5 (s, Ph), 170.4 (s, CO₂), 172.1 (s, CO₂). – MS; m/z (%) = 340/338 (25/74) [M⁺], 303 (19) [M⁺ - Cl], 294/292 (29/82) [M⁺ - EtOH], $257 (11) [M^+ - Cl - OEt], 229 (35) [M^+ - Cl - CO_2Et], 220/218$ (36/100) [M⁺ - 2 EtOH - CO], 183 (70) [M⁺ - Cl - 2 EtOH - CO], 173 (45), 155 [M⁺ - Cl - 2 EtOH - 2 CO], 129 (49), 128 (25), 127 (42), 125 (45), 115 (25), 91 (35). - HRMS: C₁₈H₂₃ClO₄: calcd. 338.1285; found 338.1280 \pm 2 ppm.

Diethyl 2-Vinylcyclopentane-1,1-dicarboxylate (18f): Flash chromatography (50:1) gave 101 mg (42%) of **18f/19f** [R_f (10:1) = 0.42] as an inseparable mixture. – IR (film): $\tilde{v} = 2982 \text{ cm}^{-1}$ (m), 1729 (s, CO₂), 1263 (m), 1223 (w), 1183 (m), 1098 (w). - ¹H NMR (200 MHz): $\delta = 1.22$ (t, J = 7.1 Hz, 3 H, OCH₂CH₃), 1.25 (t, J =7.1 Hz, 3 H, OCH₂C H_3), 1.65 (m, 2 H), 1.70–2.15 (m, 3 H), 2.46 (m, 1 H), 3.50 (m, 1 H, = CHCH), 4.08 (dq, J = 10.7, 7.1 Hz, 1 H, OCH_2), 4.16 (dq, J = 10.8, 7.1 Hz, 2 H, OCH_2), 4.24 (dq, J =10.7, 7.1 Hz, 1 H, OCH₂), 4.98 (dd, J = 10.3, 1.9 Hz, 1 H, =CH₂), $5.13 \text{ (dd, } J = 17.2, 1.9 \text{ Hz}, 1 \text{ H}, = \text{CH}_2), 5.81 \text{ (ddd, } J = 17.2, 10.2,$ 7.9 Hz, 1 H, =CH). $- {}^{13}$ C NMR (50 MHz): $\delta = 13.9$ (q, OCH_2CH_3), 22.8 (t), 30.7 (t), 34.4 (t), 47.9 (d, =CHCH), 60.7 (t, OCH₂), 61.0 (t, OCH₂), 64.0 (s, CCO₂), 115.6 (t, =CH₂), 137.7 (d, =CH), 171.5 (s, CO₂), 172.6 (s, CO₂). – MS; m/z (%) = 240 $(11) [M^+], 195 (10) [M^+ - OEt], 167 (20) [M^+ - CO_2Et], 166 (100)$ [M⁺ - EtOH - CO], 138 (25), 149 (17) [M⁺ - OEt - EtOH], 138 (22) $[M^+ - CO_2Et - Et]$, 120 (18), 93 (28). - HRMS: $C_{13}H_{20}O_4$: calcd. 240.1362; found 240.1356 \pm 3 ppm.

Diethyl 2-Ethylcyclopentane-1,1-dicarboxylate (19f): - ¹H NMR (200 MHz): δ = 0.89 (t, J = 6.9 Hz, 3 H, CHCH₂CH₃), 1.00 (m, 1 H), 1.21 (t, J = 7.0 Hz, 6 H, OCH₂CH₃), 1.58 (m, 2 H), 1.72–2.11 (m, 3 H), 2.39 (m, 2 H), 3.19 (quint, J = 7.8 Hz, 1 H, CH), 4.12 (m, 4 H, OCH₂). - ¹³C NMR (50 MHz): δ = 13.0 (q, CHCH₂CH₃), 14.0 (q, OCH₂CH₃), 22.9 (t), 24.2 (t), 30.3 (t), 33.8 (t), 49.7 (d, CH), 60.8 (t, OCH₂), 63.4 (s, CCH₂), 170.6 (s, CO₂), 172.0 (s, CO₂). - MS; m/z (%) = 197 (25) [M⁺ - OEt], 173 (100), 127 (43), 95 (71).

Diethyl 2-(1-Ferrocenylethyl)cyclopentane-1,1-dicarboxylate (20f): Flash chromatography (50:1) gave 77 mg (18%) of **20f** as a 1.8:1 diastereomeric mixture $[R_f (10:1) = 0.39]$ as a yellow solid; m.p. 71-75 °C. – IR (KBr): $\tilde{v} = 2971 \text{ cm}^{-1}$ (m), 1724 (s, CO₂), 1182 (m). – UV: λ_{max} (lg ϵ) = 204 nm (4.59), 232 (3.70), 242 (3.58), 256 (3.46), 268 (3.29), 412 (2.13), 440 (2.11). – ¹H NMR (400 MHz): $\delta = 1.07$ (d, J = 7.0 Hz, 3 H, CHC H_3), 1.17 (t, J = 6.9 Hz, 3 H, $OCH_2CH_3^*$), 1.18 (t, J = 7.0 Hz, 3 H, OCH_2CH_3), 1.29 (t, J =7.1 Hz, 3 H, $OCH_2CH_3^*$), 1.30 (t, J = 7.1 Hz, 3 H, OCH_2CH_3), 1.39 (d, J = 6.8 Hz, 3 H, CHC H_3^*), 1.47 (m, 4 H), 1.67 (m, 3 H), 1.90 (m, 2 H), 2.31 (m, 5 H), 2.69 (ddd, J = 9.8, 7.4, 3.7 Hz, 1 H, $CHCH_2$), 2.98 (dq, J = 7.0, 3.4 Hz, 1 H, $CHCH_3$), 3.99-4.28 (m, 16 H, OCH₂, OCH₂*, CpC, CpC*), 4.06 (s, 5 H, Cp*), 4.07 (s, 5 H, Cp). $- {}^{13}$ C NMR (100 MHz): $\delta = 13.9$ (q, OCH₂CH₃*), 14.1 (q, OCH₂CH₃), 15.8 (q, CHCH₃), 20.4 (q, CHCH₃*), 22.1 (t*),22.3 (t), 25.7 (t), 31.1 (t*), 32.4 (d, CHCH₃), 35.22 (t), 35.24 (d, CHCH₃*), 37.1 (t*), 53.1 (d, CHCH₂), 54.9 (d, CHCH₂*), 60.8 (t, OCH₂*), 60.99 (t, OCH₂), 61.05 (t, OCH₂), 62.8 (s, CCH₂*), 63.0 (s, CCH₂), 65.5 (d, Cp*), 66.07 (d, Cp), 66.14 (d, Cp*), 66.6 (d, *Cp*), 66.9 (d, *Cp*), 67.0 (d, *Cp**), 67.94 (d, *Cp*), 68.35 (d, *Cp**), 68.41 (d, Cp), 69.14 (d, Cp*), 95.2 (s, (ipso-Cp)C*), 96.1 (s, (ipso-Cp)C), 171.3 (s, CO₂*), 171.5 (s, CO₂), 172.5 (s, CO₂), 173.2 (s, CO₂*). - MS; m/z (%) = 426 (20) [M⁺], 213 (44), 121 (20). - HRMS: $C_{23}H_{30}FeO_4$: calcd. 426.1494; found 426.1490 \pm 3 ppm. – Resonances marked with an asterisk * correspond to the minor diastereo-

2,3-Bis[2,2-bis(ethoxycarbonyl)cyclopentyl]butane (26f): Flash chromatography (40:1) gave 82 mg (34%) of **26f** [R_f (5:1) = 0.51] as a 6.7:6.5:4.7:3:1.7 diastereomeric mixture. – IR (film): \tilde{v} = 2979 cm⁻¹ (m), 1728 (s, CO₂), 1257 (s), 1218 (m), 1178 (m), 1163 (m),

1038 (m). - ¹H NMR (400 MHz): $\delta = 0.60$ (d, J = 6.5 Hz, 3 H, $CHCH_3^*$), 0.64 (d, J = 7.0 Hz, 3 H, $CHCH_3^\#$), 0.67 (d, J = 7.1 Hz, 3 H, CHC $H_3^{\#}$), 0.71 (d, J = 6.4 Hz, 6 H, CHC H_3^{+}), 0.77 (d, J =6.7 Hz, 3 H, CHC H_3 *), 0.80 (d, J = 6.4 Hz, 3 H, CHC H_3 \$), 0.82 (d, J = 6.4 Hz, 3 H, CHC H_3 \$), 0.90 (d, J = 6.9 Hz, 6 H, CHC H_3 \$), 1.22 (m, 62 H, CH₂, OCH₂CH₃), 1.30-2.10 (m, 64 H), 2.37 (m, 9 H, CH₂, CHCH₂), 2.54 (m, 2 H, CHCH₂), 2.74 (m, 1 H, CHCH₂), 2.81 (m, 1 H, CHCH₂), 2.91 (m, 1 H, CHCH₂), 4.00-4.21 (m, 32 H, OCH₂). $- {}^{13}$ C NMR (100 MHz): $\delta = 10.5$ (q, CH*C*H₃[#]), 11.6 (q, CHCH₃*), 12.8 (q, CHCH₃*), 12.9 (q, CHCH₃\$), 13.6 (q, $CHCH_3^+$), 13.87 (q, OCH_2CH_3), 13.94 (q, OCH_2CH_3), 13.99 (q, OCH₂CH₃), 14.03 (q, OCH₂CH₃), 14.1 (q, OCH₂CH₃), 14.3 (q, CHCH₃\$), 15.3 (q, CHCH₃#), 16.9 (q, CHCH₃\$), 22.3 (t), 22.6 (t), 22.7 (t), 22.9 (t), 23.0 (t), 23.2 (t), 23.8 (t), 25.5 (t), 25.6 (t), 27.5 (t), 29.3 (t), 29.8 (t), 30.2 (t, 2 CH₂), 30.8 (t), 33.6 (d, CHCH₃[#]), 34.8 (d, CHCH₃[#]), 34.9 (t), 35.2 (t), 36.1 (t), 36.6 (d, CHCH₃*), 37.1 (d, CHCH₃*), 37.2 (d, CHCH₃+), 37.3 (t), 37.66 (t), 37.73 (t), 37.8 (t), 39.2 (d, CHCH₃\$), 40.1 (d, CHCH₃\$), 42.7 (d, CHCH₃\$), 44.0 (d), 47.0 (d), 48.0 (d), 51.0 (d), 51.3 (d), 51.47 (d), 51.49 (d), 51.6 (d), 60.6 (t, OCH₂), 60.7 (t, OCH₂), 60.78 (t, OCH₂), 60.81 (t, OCH₂), 60.86 (t, OCH₂), 60.94 (t, OCH₂), 61.0 (t, OCH₂), 62.6 (s, CCH₂), 62.67 (s, CCH₂), 62.72 (s, CCH₂), 63.15 (s, CCH₂), 63.18 (s, CCH₂), 63.5 (s, CCH₂), 64.2 (s, CCH₂), 171.5 (s, CO₂), 171.6 (s, CO₂), 171.8 (s, CO₂), 171.9 (s, CO₂), 172.0 (s, CO₂), 172.66 (s, CO₂), 172.71 (s, CO₂), 172.75 (s, CO₂), 172.81 (s, CO₂), 173.3 (s, CO₂), 173.4 (s, CO_2), 173.5 (s, CO_2). – MS; m/z (%) = 482 (3) [M⁺], 241 (100), 167 (52). - HRMS: C₂₆H₄₂O₈: calcd. 482.2880; found 482.2870 ± 3 ppm. – Resonances marked with \$, #, \$, *, + correspond to different diastereomers.

2-(1-Chloroethyl)cyclopentane-1,1-dicarboxylate Flash chromatography (50:1) gave 196 mg (71%) of 21f as a 3:1 diastereomeric mixture $[R_f(10:1) = 0.40]$ and as a colorless oil. – IR (film): $\tilde{v} = 2983$ (w), 1730 (s, CO₂), 1263 (m), 1211 (w). $- {}^{1}H$ NMR (200 MHz): $\delta = 1.20$ (t, J = 7.1 Hz, 6 H, OCH₂CH₃*), 1.21 $(t, J = 7.1 \text{ Hz}, 3 \text{ H}, \text{ OCH}_2\text{C}H_3), 1.24 (t, J = 7.1 \text{ Hz}, 3 \text{ H},$ OCH_2CH_3), 1.41 (d, J = 6.6 Hz, 3 H, $CHCH_3^*$), 1.51 (d, J =6.7 Hz, 3 H, CHCH₃), 1.60 (m, 1 H, 1H*), 1.76-2.04 (m, 4 H, 4 H^*), 2.35 (m, 1 H^*), 2.47 (m, 1 H), 2.90 (ddd, J = 9.7, 7.8, 3.9 Hz, 1 H, CHCHCl), 2.93 (m, 1 H, CHCHCl*), 4.08 (dq, J = 10.8, 7.1 Hz, 1 H, OCH₂), 4.08 (m, 1 H, OCH₂), 4.11 (dq, J = 10.8, 7.1 Hz, 1 H, OCH₂), 4.13 (q, J = 7.1 Hz, 2 H, OCH₂*), 4.21 (dq, $J = 10.8, 7.1 \text{ Hz}, 1 \text{ H}, \text{ OCH}_2$, 4.24 (m, 2 H, OCH₂*), 4.44 (dq, $J = 6.7, 6.6 \,\mathrm{Hz}, 1 \,\mathrm{H}, \,\mathrm{CHCl^*}, 4.48 \,\mathrm{(dq}, \, J = 6.7, 3.9 \,\mathrm{Hz}, 1 \,\mathrm{H},$ CHCl). $- {}^{13}$ C NMR (50 MHz): $\delta = 13.83$ (q, OCH₂CH₃*), 13.86 (q, OCH₂CH₃), 13.93 (q, OCH₂CH₃), 13.98 (q, OCH₂CH₃*), 22.60 (t*), 22.62 (t), 23.5 (q, CHCH₃*), 25.3 (q, CHCH₃), 26.6 (t), 28.3 (t*), 35.6 (t), 36.6 (t*), 52.4 (d, CHCH₂), 55.1 (d, CHCH₂*), 57.8 (d, CHCl*), 59.4 (d, CHCl), 61.2 (t, OCH₂*), 61.37 (t, OCH₂*), 61.45 (t, OCH₂), 61.5 (t, OCH₂), 62.3 (s, CCO₂), 62.4 (s, CCO₂*), 170.2 (s, CO₂), 170.7 (s, CO₂*), 172.1 (s, CO₂*), 172.4 (s, CO₂). – MS; m/z (%) = 278/276 (1/3) [M⁺], 241 (33) [M⁺ - Cl], 235 (37), 231 (29), 230 (29), 195 (26) [M⁺ - Cl - OEt], 184 (21), 173 (75), $167 (100) [M^+ - Cl - EtOH - CO], 166 (66), 149 (23), 139 (34),$ 127 (42), 121 (27), 95 (58), 93 (60), 67 (36). $-C_{13}H_{21}ClO_4$ (276.8): calcd. C 56.42, H 7.65; found 56.14, H 7.91. - Resonances marked with an asterisk * correspond to the minor diastereomer.

Diethyl 2-Chloro-2-(hex-4-enyl)malonate (27f): Flash chromatography (50:1) gave 11 mg (4%) of **27f** [$R_{\rm f}$ (10:1) = 0.38] as a colorless oil. - ¹H NMR (200 MHz): δ = 1.26 (t, J = 7.1 Hz, 6 H, OCH₂CH₃), 1.60 (d, J = 4.8 Hz, 3 H, =CHCH₃), 1.50 (m, 2 H), 1.95 (m, 2 H), 2.19 (m, 2 H), 4.23 (q, J = 7.1 Hz, 4 H, OCH₂), 5.36 (m, 2 H). - ¹³C NMR (50 MHz): δ = 13.9 (q, OCH₂CH₃),

17.8 (q, CH*C*H₃), 23.8 (t), 31.9 (t), 36.9 (t), 62.8 (t, OCH₂), 71.0 (s, CCl), 125.8 (d, =*C*HCH₃) 130.1 (d, =*C*HCH₂), 166.8 (s, CO₂).

Diethyl 2-Methylenecyclopentane-1,1-dicarboxylate (28): Flash chromatography (50:1) gave 129 mg (57%) or 127 mg (56%) of 28 $[R_{\rm f} (10:1) = 0.50]$ as a colorless oil. – IR (film): $\tilde{v} = 2983 \text{ cm}^{-1}$ (m), 1731 (s, CO_2), 1267 (s), 1247 (s), 1214 (m), 1146 (m). $- {}^{1}H$ NMR (200 MHz): $\delta = 1.18$ (t, J = 7.1 Hz, 6 H, OCH₂CH₃), 1.66 (quint, J = 7.0 Hz, 2 H, CCH₂CH₂), 2.27 (t, J = 6.9 Hz, 2 H, CH_2CCO_2), 2.38 (dt, J = 7.2, 2.1 Hz, 2 H, $=CCH_2$), 4.12 (q, J =7.1 Hz, 4 H, OCH₂), 5.18 (t, J = 1.9 Hz, 1 H, =CH₂), 5.24 (t, J =2.2 Hz, 1 H, = CH_2). - ¹³C NMR (50 MHz): δ = 13.9 (q, OCH₂CH₃), 24.0 (t), 33.7 (t), 36.1 (t), 61.3 (t, OCH₂), 63.5 (s, CCO_2), 111.7 (t, =CH₂), 148.2 (s, =C), 170.5 (s, CO₂). - MS; m/z (%) = 226 (28) [M⁺], 181 (18) [M⁺ - OEt], 180 (24) [M⁺ -EtOH], 154 (20), 153 (92) $[M^+ - CO_2Et]$, 152 (100) $[M^+ - EtOH]$ - CO], 126 (20), 125 (76), 108 (30) [M⁺ - CO₂Et - OEt], 107 (22) [M⁺ - CO₂Et - EtOH], 81 (38), 79 (44). - HRMS: $C_{12}H_{18}O_4$: calcd. 226.1205; found 226.1199 \pm 2 ppm. $-C_{12}H_{18}O_4$ (226.1): calcd. C 63.70, H 8.02; found C 63.64, H 8.34.

Diethyl $\hbox{$2$-(Ferrocenyl methylene)} cyclopentane \hbox{-1,$1-dicar boxylate}$ (20g): Flash chromatography (50:1) gave 37 mg (9%) of 20g [$R_{\rm f}$ (10:1) = 0.45] as a yellow oil. – IR (film): $\tilde{v} = 2981 \text{ cm}^{-1}$ (m), 1729 (s), 1301 (m), 1260 (s), 1245 (s), 1219 (m), 1150 (m), 1105 (m), 1097 (m), 1029 (m). – UV: λ_{max} (lg $\epsilon)$ = 194 nm (4.42), 202 (4.39), 230 (4.25), 284 (4.03), 304 (3.31), 312 (3.00), 452 (2.58). – ¹H NMR (200 MHz): $\delta = 1.25$ (t, J = 7.1 Hz, 6 H, OCH₂CH₃), 1.80 (tt, J =7.0, 6.9 Hz, 2 H, =CCH₂CH₂), 2.30 (t, J = 6.9 Hz, 2 H, CCH₂), 2.51 (dt, J = 7.2, 2.5 Hz, 2 H, CCH₂), 4.09 (s, 5 H, Cp), 4.20 (m, 8 H, OCH₂, CpC), 4.32 (t, J = 1.8 Hz, 1 H, =CH). $- {}^{13}C$ NMR (50 MHz): $\delta = 14.1$ (q, OCH₂CH₃), 24.6 (t), 31.8 (t), 36.0 (t), 61.4 (t, OCH₂), 65.1 (s, =CC), 68.7 (d, Cp), 69.0 (d, Cp), 82.2 (s, (ipso-Cp)C), 124.7 (d, =CH), 136.7 (s, =C), 171.0 (s, CO_2). – MS; m/z $(\%) = 410 (16) [M^+], 337 (2) [M^+ - CO_2Et], 240 (12), 167 (21),$ 166 (100), 149 (16), 138 (21), 121 (17), 120 (19), 93 (27). – HRMS: $C_{22}H_{26}FeO_4$: calcd. 410.1180; found 410.1172 \pm 3 ppm. – C₂₂H₂₆FeO₄ (410.1): calcd. C 64.40, H 6.39; found C 64.18, H 6.46.

Tetraethyl Dodeca-1,11-diyne-6,6,7,7-tetracarboxylate (29): Flash chromatography (15:1) gave 50 mg (22%) or 34 mg (15%) of **29** [$R_{\rm f}$ (1:1) = 0.59] as a colorless oil. − IR (film): $\tilde{\rm v}$ = 3282 cm⁻¹ (w, \equiv CH), 2984 (w), 2118 (w, C \equiv C), 1731 (s, CO₂), 1258 (s), 1218 (s), 1182 (m). − ¹H NMR (200 MHz): δ = 1.24 (t, J = 7.1 Hz, 12 H, OCH₂CH₃), 1.58 (m, 4 H), 1.92 (t, J = 2.6 Hz, 2 H, \equiv CH), 2.13 (m, 4 H, CH₂CCO₂) 2.17 (dt, J = 7.1, 2.6 Hz, 4 H, \equiv CCH₂), 4.15 (q, J = 7.1 Hz, 4 H, OCH₂), 4.17 (q, J = 7.1 Hz, 4 H, OCH₂). − ¹³C NMR (50 MHz): δ = 13.8 (q, OCH₂CH₃), 18.9 (t), 24.7 (t), 30.5 (t), 61.4 (t, OCH₂), 62.7 (s, CCO₂), 68.5 (d, C \equiv CH), 83.7 (s, \equiv C), 169.4 (s, CO₂). − MS; m/z (%) = 405 (49) [M⁺ − OEt], 311 (20), 265 (20), 225 (100) [M⁺/2], 179 (56) [M⁺/2 − EtOH], 178 (26), 153 (28), 152 (58) [M⁺/2 − CO₂Et], 125 (20), 93 (22), 91 (28), 79 (24), 77 (20), 59 (37), 43 (24). − C₂₄H₃₄O₈ (450.2): calcd. C 63.98, H 7.61; found C 63.78, H 7.81.

Diethyl 2-Pent-4-ynyl-2-(tetrahydrofuran-2-yl)malonate (30): Flash chromatography (30:1) gave 44 mg (15%) of **30** [$R_{\rm f}$ (5:1) = 0.32] as a colorless oil. – IR (film): $\tilde{\rm v}=3282~{\rm cm}^{-1}$ (m, \equiv CH), 2981 (m), 2118 (w, C \equiv C), 1729 (s, CO₂), 1260 (s), 1180 (m), 1069 (m). – 1 H NMR (200 MHz): δ = 1.23 (t, $J=7.1~{\rm Hz}$, 3 H, OCH₂C H_3), 1.26 (t, $J=7.1~{\rm Hz}$, 3 H, OCH₂C H_3), 1.40–1.59 (m, 2 H), 1.76 (m, 2 H), 1.88 (t, $J=2.6~{\rm Hz}$, 1 H, \equiv CH), 2.00 (m, 4 H), 2.14 (dt, J=7.4, 2.4 Hz, 2 H, \equiv CCH₂), 3.70 (m, 2 H, OCH₂CH₂), 4.14 (q, $J=7.1~{\rm Hz}$, 4 H, OCH₂CH₃), 4.29 (t, $J=7.4~{\rm Hz}$, 1 H, OCHCH₂). – 13 C NMR (100 MHz): δ = 14.0 (q, OCH₂CH₃), 18.9 (t), 24.0 (t),

25.8 (t), 27.8 (t), 32.0 (t), 61.06 (t, OCH₂), 61.09 (t, OCH₂), 61.15 (s, CCH), 68.53 (t, OCH₂CH₂), 68.54 (s, \equiv C), 80.3 (d, OCHCH₂), 83.8 (d, \equiv CH), 169.9 (s, CO₂), 170.2 (s, CO₂). – MS; m/z (%) = 251 (5) [M⁺ – OEt], 229 (8) [M⁺ – CH₂CH₂CH₂C \equiv CH], 223 (35) [M⁺ – CO₂Et], 222 (42) [M⁺ – EtOH – CO], 183 (24) [M⁺ – CH₂CH₂CH₂C \equiv CH – EtOH], 169 (100), 149 (22), 141 (22), 123 (47), 95 (41), 71 (42).

Treatment of Malonates 12a-g with TEMPO (5). — General Procedure: Compounds 12a-g (1.00 mmol) were added at -78 °C under N_2 to a solution of the lithium amide in 20 mL of dry DME (for the amount of base, see Table 7). The solution was stirred between -78 and -60 °C for 30 min. At 0 °C, compound 5 (172 mg, 1.10 mmol) was added and the red solution was stirred for 5 min. Solid 1 or 2 was added in portions at 0 °C. The mixture was stirred at 0 °C for 2 h, quenched with four drops of a saturated NH₄Cl solution, and allowed to warm to room temperature. The reaction mixture was diluted with 20 mL of ether and filtered through a pad of silica gel. The solvent was evaporated and the inhomogeneous residue was preadsorbed on silica gel. Flash chromatography (50:1 gradient to 1:1) gave the products shown in Table 7, followed by unchanged 5.

Diethyl 2-(5,5-Diphenylpent-4-enyl)-2-(2,2,6,6-tetramethylpiperidin-1-yloxy)malonate (32a): Flash chromatography (50:1) gave 252 mg (47%) of **32a** [R_f (5:1) = 0.64] as a colorless oil. – IR (film): $\tilde{v} = 2978 \text{ cm}^{-1} \text{ (m)}, 1738 \text{ (s, CO}_2), 1446 \text{ (m)}, 1364 \text{ (m)}, 1259 \text{ (m)},$ 1179 (m). – UV: λ_{max} (lg ϵ) = 194 nm (4.62), 218 (4.17), 250 (4.06), 276 (3.45), 284 (3.14). - ¹H NMR (200 MHz): $\delta = 1.06$ (s, 6 H, $NCCH_3$), 1.16 (s, 6 H, $NCCH_3$), 1.24 (t, J = 7.1 Hz, 6 H, OCH_2CH_3), 1.40 (m, 8 H), 2.12 (m, 4 H), 4.17 (q, J = 7.2 Hz, 4 H, OCH₂), 6.06 (t, J = 7.4 Hz, 1 H, =CH), 7.12-7.79 (m, 10 H, Ph). $- {}^{13}$ C NMR (50 MHz): $\delta = 14.1$ (q, OCH₂CH₃), 17.0 (t, $NCCH_2CH_2$), 20.9 (q, $NCCH_3$), 24.7 (t, =CHCH₂CH₂), 30.0 (t, = CHCH₂), 33.4 (q, NCCH₃), 34.0 (t, CH₂CCO₂), 41.2 (t, NCCH₂CH₂), 60.9 (s, NCCH₃), 61.1 (t, OCH₂), 88.9 (s, CCO₂), 126.78 (d, Ph), 126.85 (d, Ph), 127.2 (d, Ph), 128.0 (d, Ph), 128.2 (d, Ph), 129.5 (d, =CH), 129.9 (d, Ph), 140.3 (s), 142.1 (s), 142.7 (s), 169.4 (s, CO_2). - MS; m/z (%) = 379 (76) [M⁺ - TEMPO], 302 (85), 289 (48), 273 (100), 260 (91), 232 (41), 193 (27), 183 (54), 167 (45), 142 (52), 105 (98), 77 (37), 69 (46), 55 (36).

Diethyl 2-[2-(2,2,6,6-Tetramethylpiperidin-1-yloxy)prop-2-yl]cyclopentane-1,1-dicarboxylate (31b): Flash chromatography (50:1) gave 358 mg (87%) of **31b** $[R_f (10:1) = 0.48]$ as a colorless oil. – IR (film): $\tilde{v} = 2977 \text{ cm}^{-1}$ (m), 2935 (m), 1728 (s, CO₂), 1255 (s). $- {}^{1}\text{H}$ NMR (200 MHz): $\delta = 1.00$ (s, 3 H, NCC H_3), 1.06 (s, 3 H, NCCH₃), 1.10 (s, 3 H, NCCH₃), 1.13 (s, 3 H, NCCH₃), 1.17 (t, $J = 7.3 \text{ Hz}, 3 \text{ H}, \text{ OCH}_2\text{C}H_3), 1.18 \text{ (t, } J = 7.2 \text{ Hz}, 3 \text{ H}, \text{ OCH}_2\text{C}H_3),$ 1.27 (m, 6 H, CCH₂CH₂CH₂C), 1.27 (s, 3 H, CHCCH₃), 1.40 (s, 3 H, CHCCH₃), 1.73 (m, 3 H), 2.05 (m, 2 H), 2.40 (m, 1 H), 3.42 (dd, J = 8.4, 8.0 Hz, 1 H, CH), 3.96 (dq, J = 10.8, 7.1 Hz, 1 H, OCH_2), 4.10 (m, 2 H, OCH_2), 4.22 (dq, J = 10.8, 7.2 Hz, 1 H, OCH₂). $- {}^{13}$ C NMR (50 MHz): $\delta = 13.7$ (q, OCH₂CH₃), 14.0 (q, OCH₂CH₃), 17.1 (t, NCCH₂CH₂), 20.6 (q, NCCH₃), 21.1 (q, NCCH₃), 22.4 (t, CHCH₂CH₂), 23.2 (q, CHCCH₃), 25.2 (q, CHCCH₃), 27.4 (t, CHCH₂), 34.9 (q, NCCH₃), 35.4 (q, NCCH₃), 37.3 (t, CH₂CCO₂), 41.1 (t, NCCH₂CH₂CH₂C), 55.9 (d, CH), 59.3 (s, NCCH₃), 60.84 (s, NCCH₃), 60.86 (t, OCH₂), 61.0 (t, OCH₂), 62.7 (s, CCO₂), 80.9 (s, CON), 171.7 (s, CO₂), 173.0 (s, CO₂). MS; m/z (%) = 255 (83) [M⁺ - TEMPO], 181 (100) [M⁺ -TEMPO - EtOH - CO], 163 (38), 142 (61), 135 (65) [M+ -TEMPO - 2 EtOH - CO], 134 (30), 107 (28). - C₂₃H₄₁NO₅ (411.6): calcd. C 67.12, H 10.04, N 3.40; found C 66.81, H 10.09, N 3.31.

Diethyl 2-[Methoxy(2,2,6,6-tetramethylpiperidin-1-yloxy)methyl]cyclopentane-1,1-dicarboxylate (31c): Flash chromatography (50:1) gave 190 mg (46%) or 153 mg (37%) of 31c as a 2:1 diastereomeric mixture [R_f (10:1) = 0.38] as colorless crystals; m.p. 41-42 °C. -IR (KBr): $\tilde{v} = 2982 \text{ cm}^{-1}$ (m), 1745 (m, CO₂), 1727 (s, CO₂), 1363 (m), 1270 (m), 1259 (m). $- {}^{1}H$ NMR (200 MHz): $\delta = 1.01$ (s, 6 H, NCCH₃, NCCH₃*), 1.05 (s, 3 H, NCCH₃*), 1.07 (s, 3 H, NCCH₃), 1.171 (s, 6 H, NCCH₃, NCCH₃*), 1.174 (s, 6 H, NCCH₃, NCCH₃*), 1.21 (t, J = 7.0 Hz, 3 H, OCH₂CH₃), 1.22 (t, J = 7.1 Hz, 6 H, OCH_2CH_3 , $OCH_2CH_3^*$), 1.24 (t, J = 7.1 Hz, 3 H, $OCH_2CH_3^*$), 1.35-1.70 (m, 8 H, 8 H*), 1.75-2.20 (m, 3 H, 3 H*), 2.38 (m, 1 H, 1 H*), 2.68 (m, 1 H, CH_2CH^*), 2.89 (dt, J = 8.2, 2.1 Hz, 1 H, CH_2CH), 3.47 (s, 3 H, OCH_3), 3.50 (s, 3 H, OCH_3^*), 4.14 (q, J =7.1 Hz, 2 H, OCH_2^*), 4.16 (q, J = 7.2 Hz, 6 H, OCH_2 , OCH_2^*), 4.95 (d, J = 2.2 Hz, 1 H, OCH), 5.08 (d, J = 8.0 Hz, OCH*). -¹³C NMR (50 MHz): $\delta = 13.9$ (q, OCH₂CH₃, OCH₂CH₃*), 14.0 (q, OCH₂CH₃, OCH₂CH₃*), 17.3 (t, CCH₂CH₂, CCH₂CH₂*), 19.9 (q, NCCH₃), 20.0 (q, NCCH₃*), 20.5 (q, NCCH₃, NCCH₃*), 22.0 (t*), 22.5 (t), 24.2 (t), 26.8 (t*), 32.3 (q, NCCH₃), 32.5 (q, NCCH₃*), 33.9 (q, NCCH₃), 34.2 (q, NCCH₃*), 34.7 (t), 35.8 (t*), 40.2 (t, $CCH_2CH_2CH_2C$), 40.3 (t, $CCH_2CH_2CH_2C$), CCH₂CH₂CH₂C*), 49.2 (d, CH₂CH), 52.6 (d, CH₂CH*), 59.1 (s, NCCH₃*), 59.4 (s, NCCH₃), 60.2 (q, OCH₃), 60.3 (q, OCH₃*), 60.6 (s, NCCH₃), 60.8 (t, OCH₂, OCH₂*), 61.0 (t, OCH₂), 61.1 (t, OCH₂*), 62.1 (s, CCO₂*), 62.4 (s, CCO₂), 106.5 (d, CHO*), 107.6 (d, CHO), 171.0 (s, CO₂*), 171.1 (s, CO₂), 172.3 (s, CO₂), 172.5 (s, CO_2^*). - MS; m/z (%) = 257 (100) [M⁺ - TEMPO], 197 (41), 183 (96) [M⁺ – TEMPO – EtOH – CO], 142 (44), 140 (27), 123 (38). C₂₂H₃₉NO₆ (413.5): calcd. C 63.90, H 9.51, N 3.39; found C 63.91, H 9.85, N 3.16. - Resonances marked with an asterisk * correspond to the minor diastereomer.

Diethyl 2-[Phenyl(2,2,6,6-tetramethylpiperidin-1-yloxy)methyl]cyclopentane-1,1-dicarboxylate (31d): Flash chromatography (50:1) gave 331 mg (72%) of **31d** $[R_f(5:1) = 0.66]$ as colorless crystals; m.p. 85-87 °C. – IR (KBr): $\tilde{v} = 2974 \text{ cm}^{-1}$ (m), 1731 (s, CO₂), 1456 (m), 1259 (s), 1196 (s), 703 (m). – UV: λ_{max} (lg ϵ) = 192 nm (4.60), 200 (4.18), 204 (4.04), 210 (3.98), 214 (3.92), 216 (3.88), 224 (3.49), 228 (3.27), 236 (3.09). – ¹H NMR $(400 \text{ MHz}, C_2D_2Cl_4)$: $\delta = -0.09$ (br. s, 3 H, NCCH₃), 0.88 (s, 3 H, NCCH₃), 0.95 (t, J =7.1 Hz, 3 H, OCH₂CH₃), 1.02 (t, J = 7.1 Hz, 3 H, OCH₂CH₃), 1.11 (s, 3 H, NCCH₃), 1.35 (s, 3 H, NCCH₃), 1.28-1.55 (m, 8 H), 1.80 (m, 1 H), 2.10 (m, 1 H), 2.19-2.36 (m, 2 H), 3.37 (m, 2 H, CHCHPh, OCH₂), 3.69 (m, 1 H, OCH₂), 3.76 (m, 2 H, OCH₂), 4.94 (d, J = 10.4 Hz, 1 H, CHC HPh), 7.16-7.33 (m, 5 H, Ph). -¹³C NMR (100 MHz, $C_2D_2Cl_4$): $\delta = 13.6$ (q, OCH_2CH_3), 13.9 (q, OCH₂CH₃), 17.0 (t, NCCH₂CH₂), 20.3 (q, NCCH₃[#]), 22.7 (t, $CHCH_2CH_2$), 29.8 (t, $CHCH_2$), 32.6 (q, $NCCH_3^{\#}$), 34.0 (q, NCCH₃*), 37.0 (t, CH₂CCO₂), 40.6 (t, NCCH₂CH₂CH₂C*), 49.7 (d, CHCH₂), 58.7 (s, NCCH₃[#]), 60.7 (t, OCH₂), 61.0 (t, OCH₂), 62.9 (s, CCO₂), 83.5 (d, CHPh), 126.4 (d, Ph), 127.4 (d, Ph), 129.6 (d, Ph), 139.3 (s, Ph), 170.6 (s, CO₂), 172.2 (s, CO₂). – MS; m/z (%) = 303 (100), 229 (97), 155 (51). - C₂₇H₄₁NO₅ (459.6): calcd.C 70.54, H 9.00, N 3.05; found C 71.03, H 9.25, N 2.94. - Resonances marked with # are broad and of very low intensity at room temperature.

Isomerization of 31d to 31d': During a high-temperature NMR experiment $(25-100 \,^{\circ}\text{C})$ to assign the broad resonances at room temperature, we observed the formation of diastereomer **31d'**. The final **31d/31d'** ratio was 2:1. A diastereomeric mixture of **31d/31d'** (dr = 9:1) in $C_2D_2Cl_4$ isomerized to a 1:1 diastereomeric mixture on exposure to daylight in an NMR tube for 9 d and temporary heating to 100 $^{\circ}\text{C}$. Isomerization was monitored by NMR spectroscopy.

Compound 31d': ¹H NMR (400 MHz, $C_2D_2Cl_4$): $\delta = 0.48$ (br. s, 3) H, NCCH₃), 0.88 (s, 3 H, NCCH₃), 1.11 (s, 3 H, NCCH₃), 1.15 (t, J = 7.0 Hz, 3 H, OCH₂CH₃), 1.23 (t, J = 7.1 Hz, 3 H, OCH₂CH₃), 1.28-1.55 (m, 8 H), 1.35 (s, 3 H, NCCH₃), 1.80 (m, 1 H), 1.82 (m, 1 H), 2.19-2.36 (m, 2 H), 3.37 (m, 1 H, CHCHPh), 3.69-3.83 (m, 2 H, OCH₂), 3.84 (m, 1 H, OCH₂), 4.14 (m, 1 H, OCH₂), 5.11 (d, $J = 5.9 \text{ Hz}, 1 \text{ H}, \text{CHC}H\text{Ph}), 7.16-7.33 \text{ (m, 5 H, }Ph\text{)}. - ^{13}\text{C NMR}$ $(100 \text{ MHz}, C_2D_2Cl_4)$: $\delta = 13.5 \text{ (q, OCH}_2CH_3)$, 13.8 (q, OCH₂CH₃), 17.0 (t, NCCH₂CH₂), 20.3 (q, NCCH₃#), 21.3 (t, $CHCH_2CH_2$), 25.7 (t, $CHCH_2$), 32.6 (q, $NCCH_3^{\#}$), 34.0 (q, NCCH₃*), 35.0 (t, CH₂CCO₂), 40.6 (t, NCCH₂CH₂CH₂C*), 48.4 (d, CHCH₂), 58.7 (s, NCCH₃[#]), 60.8 (t, OCH₂), 61.1 (t, OCH₂), 62.3 (s, CCO₂), 84.6 (d, CHPh), 126.9 (d, Ph), 127.0 (d, Ph), 131.4 (d, Ph), 140.0 (s, Ph), 170.6 (s, CO₂), 172.0 (s, CO₂). - Resonances marked with # are broad and of very low intensity at room temperature.

Cyclization of the Mixture 31f/32f. — a) A solution of a 2.2:1 mixture of 32f/31f (130 mg, 0.33 mmol) in 1 mL of CDCl₃ was stored at room temperature in daylight in an NMR tube for 7 d, monitoring by NMR spectroscopy. The solvent was removed in vacuum. Flash chromatography (50:1 gradient to 30:1) of the crude product gave 120 mg (92%) of 31f. — b) The crude orange reaction solution of 31f/32f in 20 mL of DME/ether (1:1), obtained from cyclization according to the general procedure after filtration through a pad of silica gel, was stirred at room temperature under ordinary lab light for 7 d. The solvent was removed in vacuum and the residue was preadsorbed on silica gel. Flash chromatography 50:1 gradient to 15:1) gave 92% ferrocene and a total yield of 231 mg (58%) of 31f, based on 12f.

Diethyl 2-[1-(2,2,6,6-Tetramethylpiperidin-1-yloxy)ethyl]cyclopentane-1,1-dicarboxylate (31f): Flash chromatography (50:1) gave 199 mg (50%) or 163 mg (41%) of 31f as a 2:1 diastereomeric mixture and 32f $[R_f(10:1) = 0.39]$ as a colorless oil. – IR (film): $\tilde{v} = 2938 \text{ cm}^{-1} \text{ (m)}, 2935 \text{ (m)}, 1739 \text{ (s, CO}_2), 1219 \text{ (s)}. - {}^{1}\text{H NMR}$ (400 MHz): $\delta = 1.00$ (s, 6 H, NCCH₃, NCCH₃*), 1.04 (s, 6 H, NCCH₃, NCCH₃*), 1.05 (s, 6 H, NCCH₃, NCCH₃*), 1.08 (s, 6 H, $NCCH_3$, $NCCH_3$ *), 1.11 (m, 3 H, $CHCH_3$ *), 1.20 (t, J = 7.0 Hz, 6 H, OCH₂CH₃), 1.21 (t, J = 7.0 Hz, 6 H, OCH₂CH₃*), 1.24 (d, $J = 5.7 \text{ Hz}, 3 \text{ H}, \text{ CHC}H_3), 1.32 \text{ (m, } 12 \text{ H}, \text{ NCC}H_2\text{C}H_2\text{C}H_2,$ $NCCH_2CH_2CH_2^*$), 1.52 (m, 2 H, $CHCH_2CH_2$, $CHCH_2CH_2^*$), 1.80 (m, 4 H, $CHCH_2CH_2$, $CHCH_2CH_2^*$), 2.07 (m, 4 H, $CHCH_2CH_2CH_2$, $CHCH_2CH_2CH_2^*$), 2.38 (dt, J = 13.7, 7.6 Hz, 1 H, $CH_2CH_2CCH^*$), 2.51 (dt, J = 13.1, 8.3 Hz, 1 H, CH_2CH_2CCH), 2.63 (dt, J = 8.0, 5.7 Hz, 1 H, $CHCH_2$), 2.84 (dt, $J = 7.7, 7.0 \text{ Hz}, 1 \text{ H}, \text{C}H\text{C}H_2^*), 4.08 \text{ (dq, } J = 7.4, 6.1 \text{ Hz}, 1 \text{ H},$ $CHCH_3$), 4.12 (q, J = 7.2 Hz, 4 H, OCH_2 , OCH_2^*), 4.14 (q, J =7.2 Hz, 4 H, OCH₂, OCH₂*), 4.17 (m, 1 H, CHCH₃*). - ¹³C NMR (100 MHz): $\delta = 13.92$ (q, OCH₂CH₃, OCH₂CH₃*), 13.94 (q, OCH₂CH₃, OCH₂CH₃*), 16.9 (t, CCH₂CH₂CH₂C*), 17.3 (t, CCH₂CH₂CH₂C), 17.4 (q, CHCH₃*), 18.4 (q, CHCH₃), 20.6 (q, NCCH₃, NCCH₃*), 20.7 (q, NCCH₃, NCCH₃*), 22.4 (t, CHCH₂CH₂), 22.6 (t, CHCH₂CH₂*), 26.8 (t, CHCH₂), 26.9 (t, CHCH₂*), 33.97 (q, NCCH₃, NCCH₃*), 34.03 (q, NCCH₃, NCCH₃*), 35.6 (t, CH₂CCO₂), 36.7 (t, CH₂CCO₂*), 40.3 (t, NCCH₂CH₂CH₂, NCCH₂CH₂CH₂*), 40.7 (t, NCCH₂CH₂CH₂, NCCH₂CH₂CH₂*), 51.7 (d, CHCH₂*), 51.9 (d, CHCH₂), 58.7 (s, NCCH₃, NCCH₃*), 60.5 (s, NCCH₃, NCCH₃*), 60.9 (t, OCH₂, OCH₂*), 61.1 (t, OCH₂, OCH₂*), 62.1 (s, CCO₂*), 63.4 (s, CCO₂), 77.6 (d, CHCH₃*), 77.8 (d, CHCH₃), 170.8 (s, CO₂), 171.0 (s, CO_2^*), 172.5 (s, CO_2^*), 172.8 (s, CO_2). – MS (NH₃, CI, pos.): m/z (%) = 398 (100) [M⁺ + H], 241 (10) [M⁺ - TEMPO], 167 (4). - C₂₂H₃₉NO₅ (397.6): calcd. C 66.47, H 9.89, N 3.52; found C

66.25, H 9.99, N 3.40. – Resonances marked with an asterisk * correspond to minor diastereomer.

Diethyl 2-(Hex-4-enyl)-2-(2,2,6,6-tetramethylpiperidin-1-yloxy)-malonate (32f): - ¹H NMR (200 MHz): δ = 1.08 (s, 6 H, NCCH₃), 1.16 (s, 6 H, NCCH₃), 1.25 (t, J = 6.9 Hz, 6 H, OCH₂CH₃), 1.34–1.42 (m, 8 H), 1.59 (d, J = 3.2 Hz, 3 H, CHCH₃), 1.95 (m, 2 H), 2.14 (m, 2 H), 4.17 (q, J = 7.2 Hz, 4 H, OCH₂), 5.36 (m, 2 H, CH=CH). - ¹³C NMR (50 MHz): δ = 14.2 (q, OCH₂CH₃), 17.1 (t, NCCH₂CH₂), 18.0 (q, CHCH₃), 21.0 (q, NCCH₃), 24.2 (t, CHCH₂CH₂), 32.8 (t, CHCH₂), 33.4 (q, NCCH₃), 34.1 (t, CH₂CCO₂), 41.3 (t, NCCH₂CH₂CH₂C), 60.9 (s, NCCH₃), 61.1 (t, OCH₂), 89.0 (s, CCO₂), 125.3 (d, =CH), 131.0 (d, =CH), 169.5 (s, CO₂).

Diethyl 2-(Pent-4-ynyl)-2-(2,2,6,6-tetramethylpiperidin-1-yloxy)malonate (32g): Flash chromatography (50:1) gave 374 mg (98%) of **32g** [R_f (10:1) = 0.37] as a colorless oil. – IR (film): \tilde{v} = 3289 cm^{-1} (w, \equiv CH), 2936 (m), 2119 (w, C \equiv C), 1740 (s, CO₂), 1366 (m), 1302 (w), 1263 (s), 1217 (m), 1180 (m), 1086 (m). – ¹H NMR (200 MHz): $\delta = 0.88 \text{ (s, 6 H, NCCH}_3), 0.95 \text{ (s, 6 H, NCCH}_3), 1.05$ $(t, J = 7.1 \text{ Hz}, 6 \text{ H}, \text{ OCH}_2\text{C}H_3), 1.15-1.43 \text{ (m, 8 H)}, 1.71 \text{ (t, } J =$ 2.5 Hz, 1 H, \equiv CH), 1.97 (dt, J = 6.9, 2.4 Hz, 2 H, \equiv CCH₂), 2.07 (m, 2 H), 3.97 (q, J = 7.1 Hz, 4 H, OCH₂). $- {}^{13}$ C NMR (50 MHz): $\delta = 14.0 \text{ (q, OCH}_2\text{CH}_3), 16.9 \text{ (t, NCCH}_2\text{CH}_2), 18.7 \text{ (t), } 20.8 \text{ (q, }$ NCCH₃), 23.5 (t), 33.3 (q, NCCH₃), 33.6 (t), 41.1 (t, NCCH₂), 60.8 (s, NCCH₂), 61.0 (t, OCH₂), 68.6 (d, \equiv CH), 83.8 (s, \equiv C), 88.6 (s, CH_2CO), 169.1 (s, CO_2). – MS; m/z (%) = 381 (<1) [M⁺], 156 (100) [TEMPO], 140 (16), 123 (19) [M⁺ - TEMPO - CO₂Et -Et], 79 (18), 69 (18), 55 (21). $-C_{21}H_{35}NO_5$ (381.5): calcd. C 66.11, H 9.25, N 3.67; found C 65.91, H 9.50, N 3.29.

Deprotection of 31b, 31d, 31f, and 32f. — **General Procedure:** Zn dust (850 mg, 13.00 mmol) was added at 50 °C to solutions of **31b, 31d, 31f**, and **32f** (1.00 mmol) in 2 mL/1 mL/1 mL of AcOH/H₂O/THF. The mixture was stirred at 50 °C for 3 h. After cooling to room temperature, the mixture was diluted with ether and filtered through a pad of silica gel. The filtrate was neutralized with saturated NaHCO₃ solution and washed twice with water. The solvent was removed in vacuum, and the crude products **14b, 14d', 14f,** and **32f'** were purified by flash chromatography (50:1 gradient to 15:1).

Ethyl 1-Methyl-3-oxotetrahydrocyclopenta|c|furan-3a-carboxylate (14f): Flash chromatography (20:1) gave 178 mg (84%) of 14f [R_f (5:1) = 0.37] as a 2:1 diastereomeric mixture and as a colorless oil. - IR (film): $\tilde{v} = 2981 \text{ cm}^{-1}$ (m), 1771 (s, CO₂), 1739 (s, CO₂), 1255 (s). $- {}^{1}H$ NMR (200 MHz): $\delta = 1.21$ (t, J = 7.1 Hz, 3 H, OCH_2CH_3), 1.22 (t, J = 7.1 Hz, 3 H, $OCH_2CH_3^*$), 1.32 (d, J =6.6 Hz, 3 H, CHC H_3), 1.39 (d, J = 6.4 Hz, 3 H, CHC H_3 *), 1.47-2.01 (m, 4 H, 4 H*), 2.06-2.24 (m, 1 H, 1 H*), 2.25-2.41 (m, 1 H, 1 H*), 2.68 (m, 1 H, $CHCH_2$ *), 2.87 (dt, J = 7.3, 6.3 Hz, 1 H, CHCH₂), 4.15 (q, J = 7.3 Hz, 2 H, OCH₂), 4.16 (q, J =7.2 Hz, 2 H, OCH₂*), 4.22 (m, 1 H, CHCH₃*), 4.81 (dq, J = 6.5, 6.4 Hz, 1 H, CHCH₃). $- {}^{13}$ C NMR (50 MHz): $\delta = 13.9$ (q, OCH₂CH₃*), 14.0 (q, OCH₂CH₃), 16.0 (q, CHCH₃), 21.9 (q, CHCH₃*), 25.6 (t*), 26.3 (t), 27.1 (t), 33.9 (t*), 34.1 (t), 35.1 (t*), 50.8 (d, CHCH₂), 52.3 (d, CHCH₂*), 61.9 (t, OCH₂, OCH₂*), 62.7 (s, CCH₂*), 63.8 (s, CCH₂), 77.0 (d, CHCH₃), 82.4 (d, CHCH₃*), 170.0 (s, CO₂), 170.4 (s, CO₂*), 176.0 (s, CO₂*), 176.1 (s, CO₂). – MS; m/z (%) = 211 (10), 168 (63), 140 (58), 139 (40) [M⁺ -CO₂Et], 123 (28), 122 (34), 111 (21), 95 (100), 94 (26), 93 (33), 67 (55), 43 (26). - C₁₁H₁₆O₄ (212.2): calcd. C 62.25, H 7.60; found C 62.30, H 7.95. - Resonances marked with an asterisk * correspond to minor diastereomer.

Diethyl 2-Hex-4-enyltartronate (32f'): Flash chromatography (50:1 gradient to 15:1) gave 209 mg (81%) of 32f' [R_f (3:1) = 0.42] as a

Table 8. Crystal data, data collection, and refinement parameters for 14a, 20b, and 31d

Compound	14a	20b	31d	
Empirical formula	$C_{22}H_{22}O_4$	$C_{24}H_{32}FeO_4$	C ₂₇ H ₄₁ NO ₅	
$M_{ m r}$	350.40	440.35	459.61	
Crystal habit	colorless tablet	colorless prism	orange prism	
Crystal size [mm]	$0.84 \times 0.46 \times 0.15$	$0.60 \times 0.60 \times 0.30$	$0.60 \times 0.45 \times 0.27$	
Crystal system	monoclinic	monoclinic	triclinic	
Space group	$P2_1/c$	$P2_1/c$	$P\bar{1}$	
Cell constants:				
a [pm]	1424.5(3)	1491.8(3)	1077.6(4)	
b [pm]	1026.9(2)	1784.3(4)	1098.7(5)	
c [pm]	1209.4(3)	814.6(3)	1125.3(5)	
α [°]	90	90	99.85(3)	
β [°]	99.29(2)	96.87(2)	98.33(3)	
γ [°]	90	90	99.53(3)	
$V[\text{nm}^3]$	1.7459	2.1528	1.2738	
Z	4	4	2	
$D_{\rm x} [{ m Mg \ m^{-3}}]$	1.333	1.359	1.198	
μ [mm ⁻¹]	0.091	0.728	0.081	
Transmissions		0.751 - 0.768		
F(000)	744	936	500	
$T[^{\circ}C]$	-130	-130	-130	
$2\theta_{\rm max}$	50	5	50	
No. of reflections:				
measured	6278	6855	4730	
unique	3083	3866	4484	
$R_{\rm int}$	0.034	0.026	0.015	
Parameters	236	266	304	
$wR(F^2, \text{ all refl.})$	0.112	0.074	0.108	
$R[F, > 4\sigma(F)]$	0.044	0.030	0.043	
S	1.03	1.03	1.05	
max. $\Delta \rho$ [e Å ³]	0.30	0.26	0.23	

colorless oil. – IR (film): $\tilde{v} = 3499 \text{ cm}^{-1}$ (w, OH), 2977 (m), 2935 (m), 1731 (s, CO₂), 1259 (s), 1188 (m), 1145 (w). – ¹H NMR (200 MHz): $\delta = 1.20$ (t, J = 7.1 Hz, 6 H, OCH₂CH₃), 1.34 (tt, J =7.4, 7.0 Hz, 2 H, =CHCH₂C H_2), 1.59 (d, J = 4.3 Hz, 3 H, = $CHCH_3$), 1.93 (m, 4 H, $CH_2CH_2CH_2$), 3.70 (s, 1 H, OH), 4.18 (q, J = 7.1 Hz, 4 H, OCH₂), 5.34 (m, 2 H, CH=CH). $- {}^{13}\text{C NMR}$ $(50 \text{ MHz}): \delta = 13.9 \text{ (q, OCH}_2\text{CH}_3), 17.8 \text{ (q, =CHCH}_3), 23.0 \text{ (t)},$ 26.5 (t*), 32.1 (t), 34.0 (t), 34.1 (t*), 62.3 (t, OCH₂), 78.9 (s, COH), $124.4 \text{ (d, } = CHCH_2^*), 125.3 \text{ (d, } = CHCH_2), 129.7 \text{ (d, } = CHCH_3^*),$ 130.5 (d, = CHCH₃), 169.4 (s, CO₂). - MS; m/z (%) = 258 (10) $[M^+]$, 212 (22) $[M^+ - EtOH]$, 194 (43) $[M^+ - EtOH - CO]$, 185 (21) $[M^+ - CO_2Et]$, 184 (46) $[M^+ - EtOH - CO]$, 176 (100), 166 (44), 165 (37), 139 (52), 128 (23), 111 (37), 93 (24), 83 (31), 69 (20), 68 (88), 55 (47). - C₁₃H₂₂O₅ (258.3): calcd. C 60.45, H 8.58; found C 60.32, H 8.95. - Resonances marked with an asterisk * correspond to minor (Z)isomer.

Deethoxycarbonylation of Lactones 14a and 14b: Mixtures of 14a or 14b (0.25 mmol) and anhydrous LiCl (21 mg, 0.50 mmol) in $\rm H_2O$ (4 μL, 0.22 mmol) and dry DMSO (0.8 mL) were heated to 195 °C under $\rm N_2$ for 3 h. The brown mixtures were diluted with 10 mL of ether and filtered through pads of silica gel. The filtrates were washed twice with saturated $\rm Na_2CO_3$ solution and dried with $\rm Na_2SO_4$. After evaporation of the solvent in vacuum, purification by flash chromatography (18:1) gave 10 mg (11%) of 14a and 45 mg (64%) of 33a, or 16 mg (40%) of 33b.

3,3-Diphenylhexahydrocyclopenta[*c*]**furan-1-one** (**33a**): Flash chromatography (18:1) gave 45 mg (64%) of **33a** [R_f (5:1) = 0.39] as a colorless solid; m.p. 96–98 °C. – IR (KBr): \tilde{v} = 1770 cm⁻¹ (s, CO₂), 1447 (m), 1202 (m), 1159 (m), 964 (m), 758 (m), 699 (m). –

UV: λ_{max} (lg ϵ) = 192 nm (4.67), 202 (4.47), 204 (4.40), 216 (4.00), 220 (3.96), 234 (3.36), 240 (2.76), 260 (2.67). — ¹H NMR (200 MHz): δ = 1.17 (m, 1 H), 1.61 (m, 3 H), 2.03 (m, 2 H), 3.00 (ddd, J = 8.3, 8.0, 3.5 Hz, 1 H, CHCPh), 3.58 (m, 1 H, CHCO₂), 7.13—7.52 (m, 10 H, Ph). — ¹³C NMR (50 MHz): δ = 25.6 (t), 28.5 (t), 29.6 (t), 46.6 (d), 50.5 (d), 89.8 (s, CPh), 125.1 (d, Ph), 125.5 (d, Ph), 127.2 (d, Ph), 127.8 (d, Ph), 128.2 (d, Ph), 128.6 (d, Ph), 142.1 (s, Ph), 144.1 (s, Ph), 179.7 (s, Ph), Correspond (20) [M⁺], 183 (100), 105 (58). — HRMS: Ph1802: calcd. 278.1307; found 278.1300 \pm 3 ppm.

3,3-Dimethylhexahydrocyclopenta[*c*]**furan-1-one (33b):** Flash chromatography (18:1) gave 16 mg (40%) of **33b** [R_f (5:1) = 0.36] as a volatile liquid. - ¹H NMR (200 MHz): δ = 1.33 (s, 3 H, CH₃), 1.35 (s, 3 H, CH₃), 1.60 (m, 4 H), 1.94 (m, 2 H), 2.46 (m, 1 H), 3.15 (m, 1 H). - ¹³C NMR (50 MHz): δ = 23.7 (q, CH₃), 26.4 (t), 28.5 (t), 29.2 (t), 30.0 (q, CH₃), 46.5 (d), 50.2 (d), 84.3 (s, CCH₃), 180.2 (s, CO₂). - MS; mlz (%) = 155 (2) [M⁺ + H], 154 (0.4) [M⁺], 139 (98), 110 (38), 95 (66), 67 (100), 59 (58), 43 (82).

Acetalization of Diethyl 2-Formylcyclopentane-1,1-dicarboxylate (22): A solution of aldehyde 22 (140 mg, 0.58 mmol) and pTsOH (25 mg, 0.15 mmol) in HC(OMe)₃ (2 mL) and methanol (5 mL) was stirred at room temperature for 24 h. After neutralization with 79 mg solid Na₂CO₃ and stirring for 30 min, the solvent was removed in vacuum. The residue was dissolved in 15 mL ether and filtered through a pad of silica gel. Removal of the ether in vacuum gave 117 mg (70%) of pure acetal 23.

X-ray Crystallographic Studies of 14a, 20b, and 31d:[37] A summary of the crystal data, data collection, and refinement parameters is

given in Table 8. A cut tablet (14a) or a cut prism (20b and 31d) was mounted on a glass fiber in inert oil and transferred to the cold gas stream of a Stoe STADI-4 diffractometer fitted with a Siemens LT-2 low temperature attachment. The data were measured by ω/θ scans using graphite-monochromated Mo- K_a radiation ($\lambda = 71.073$ pm). An absorption correction using a semiempirical method (ψ scans) was applied for 20b. All unique data were used for calculations.^[38] Each structure was solved by direct methods and refined anisotropically by full-matrix least squares on F^2 . Hydrogen atoms (except rigid methyl groups) were refined with a riding model.

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